

R K Mishra <rk.mishra@shakambharigroup.in>

Submission of Environment Statement (Form-V) for FY: 2021-22 of M/S Bravo Sponge Iron Pvt. Limited

1 message

R K Mishra <rk.mishra@shakambharigroup.in>

Sun, Oct 2, 2022 at 8:41 PM

To: ee11.wbpcb-wb@bangla.gov.in

Cc: Dr Soma Das <iro.kolkata-mefcc@gov.in>, Sanjeev Kumar Sachan <sanjeev.sachan@shakambharigroup.in>

Dear Sir,

With reference to the subject we are submitting attached herewith the Environment Statement (Form-V) for the financial year ending 31st March, 2022 of M/S Bravo Sponge Iron Pvt. Limited, Vill-Mahuda, PO-Rukni, Dist-Purulia (WB) for your kind consideration please.

Kindly acknowledge our submission

With regards,

Yours faithfully,

for Bravo Sponge Iron Pvt. Limited

R. K. Mishra **DGM-EHS**





BRAVO SPONGE IRON PRIVATE LIMITED

CIN: U27106WB1997PTC082921 | GSTIN: 19AACCB5058J1ZH | PAN: AACCB5058J | State. West Bengal | State Code: 19

Ref.: BSIPL/ES/2021-22

Date: 30th September 2022

The Environmental Engineer

West Bengal Pollution Control Board Asansol Regional Office Dr B C Roy Road, KSTP PO- Ramkrishna Mission Asansol-713305 Dist-Paschim Burdwan (WB)

Sub: Environment Statement (FY: 2021-2022) of M/s Bravo Sponge Iron Pvt. Limited, Vill-Mahuda, PO-Rukni, Dist-Purulia (WB)-723145

Dear Sir,

With reference to above subject we are submitting herewith the Environment Statement (Form-V) for financial year ending 31st March, 2022 of M/s Bravo Sponge Iron Pvt, Limited, Vill-Mahuda, PO-Rukni, Dist-Purulia (WB) for your kind consideration please.

Kindly acknowledge our submission

Thanking you,

Yours faithfully,

For Bravo Sponge Iron Pvt. Limited

(Authorized Signatory

Encl: As above.

Copy to:

The IGF, GOI, MoEF&CC, Integrated Regional Office, Kolkata, IB-198, Salt Lake City, Sector-III, Kolkata-700106

FORM - V ENVIRONMENTAL STATEMENT (See rule 14)

Environmental Statement for the financial year 2021-2022 ending with 31st March

PART-A

i. Name and address of the owner/occupier of the industry operation or process

Mr. Deepak Kumar Agarwal M/s Bravo Sponge Iron Pvt. Limited Vill. - Mahuda, P.O. - Rukni, P.S. - Para, District - Purulia (WB), PIN - 723145

- ii. Industry category Primary Large Secondary Red
- iii. Production category Iron & Steel
- iv. Year of establishment 2003-04 (Our Group has acquired this establishment in June 2015)
- v. Date of the last environmental statement submitted 29th October 2021

PART-B

Water and Raw Material Consumption:

i. Water consumption in m3/d

Process

785 m3/d

Cooling :

375 m3/d

Domestic :

20 m³/d

Name of Products	Process water consumption (r	n3) per unit (MT) of products
	During the previous financial year) (2020-21)	During the current financial year (2021-22)
Sponge Iron	0.22	0.35
Billet	0.51	0.47
Iron Ore Pellet	NA	0.29
Electricity	0.37	0.56

ii. Raw material consumption

Name of raw	Name of	Consumption of raw materia	al per unit (Kg/T) of output
materials*	Products	During the previous financial year (2021-22)	During the current financial year (2021-22)
DRI Division			7
Iron Ore	Sponge Iron	1242.30	610
Iron Ore Pellet		402.21	976
Coal		999.57	1057 age
Dolomite		57.42	47

Name of raw	Name of	Consumption of raw material per unit (Kg/T) of output							
materials*	Products	During the previous financial year (2021-22)	During the current financial year (2021-22)						
SMS Division									
Pig Iron	MS Billet	184.16	80						
Sponge Iron	The second second second	849.28	908						
Scrap	1	183.37	216						
Ferro Alloys		14.66	13						
Pellet Division									
Iron Ore Fines	fron Ore		1166						
Bentonite	Pellet	Diagram and in acception	7						
Lime Stone		Plant was not in operation	13						
Coal			15						
CPP Division		Consumption of raw material	per unit (Kg/MW) of output						
Coal Fines	Electricity	84.76	30						
Dolochar		494.78	692						

^{* &}lt;u>Industry may use codes</u> if disclosing details of raw material would violate contractual obligations, otherwise all industries have to name the raw materials used.

PART-C

Pollution discharged to environment/unit of output (Parameter as specified in the consent issued)

Pollutants	Quantity of Pollutants discharged (Kg/day)	Concentration of Pollutants discharged (mg/Nm³)	Percentage of variation from Prescribed standards with reason				
a) Water	0	0	No Industrial Waste water discharge outside the factory premises				
b) Air							
PM - DRI (100 TPD & 95TPD	25.30	15.20					
PM - DRI (100 TPD & 100 TPD)	20.90	14.09					
PM - SMS	8.70	32.51	Below prescribed standards				
PM - Pellet Plant	163.00	28.50	Monitoring Reports				
PM - CPP (AFBC Boiler)	29.50	12.95	Attached				
SO ₂ - CPP	600.20	263.41					
NO _X -CPP	206.60	90.67					

PART-D

(As specified under Hazardous Wastes (Management & Handling Rules, 1989).

Hazardous Wastes	Total Quantity (MT)						
	During the current financial year (2020-21)	During the current financial year (2021-22)					
From Process Used Oil from Operation/Maintenance	0.550	0.625	Copy of Annual Return (Form-4)				
Cotton waste from cleaning mopping		0.240	attached				
From Pollution Control Facilities	NIL	NIL					

PART-E

Solid Wastes	Total Qua	ntity (MT)		
	During the current financial year (2020-21)	During the current financia year (2021-22)		
(a) From Process	61645	54542		
(b) From Pollution Control Facilities	53758	52499		
i. Quantity recycled or reutilized within the unit	40160	48297		
ii. Sold/provided to its end user	53547	38328		
iii. Disposed	21696	20416		

PART-F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Solid waste Type	Quantity (TPA)	Disposal System
Dolochar	33462	Used in CPP as a fuel
Fly Ash	38328	Sold to Brick Manufactures
Bottom Ash/Bed material	10291	Land filling & Road Making
Bag Filter dust from DRI	3543	Used in Pellet Plant & CPP
IF Slag	9711	Used in road construction & Land filling
Metal Recovery from IF Slag	1079	Reused in Induction Furnace
Bag Filter dust from SMS	415	Used for land filling
Pellet Plant Dust	10213	Reused in Pellet production

PART-G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

List of Environmental Management Programme (EMPs) are given below-

Description	Expenditure for Pollution Control measures on Conservation of Natura Resources (Rs. in lakhs)					
Cost towards operation/maintenance of Air & Water Pollution Control system, Environmental Monitoring, EHS Management, Waste Management System, Green Belt Development (Plantation & Plants maintenance) etc.	65.00					



PART-H

Additional measures/investment proposal for environmental protection including abatement of pollution.

Already included in Part G.

We have taken the massive plantation program for green belt/green cover development in and around the factory promises.

PART-I

MISCELLANEOUS

Any other particulars in respect of environmental protection and abatement of pollution.

- (1) We are complying all the directions given by the WBPCB, and getting regular Water & Air consents.
- (2) Periodic Environmental Monitoring being done by NABL accredited laboratory to ascertain the efficiency of OCEMS installed and connected to CPCB server.

Enclosure List:

- Copies of analysis reports (Annexur-1&2)
- 2) Copy of Form-4 Annual Return as annexure-3

RUNN SERVE











FORMAT NO: ENV/FM/38

Name of the Industry	‡	Bravo Sponge Iron Pvt. Ltd.					Туре	Type of Industry		: 5	Steel & Power Unit			
Address	: Vill Mohuda. P.O Rukni, P.S Para, Purulia - 723145					723145	Sampling Date			: 2	26.03.2022			
		The rest of the second			Period of Analysis			i I	: 2	28.03.2022 - 28.03.2022				
							Date	of Issue		: 3	30.03.2022			
Sampling Plan & Procedure : ENV/SOP/01 Deviation from the					he Samplin	g Meth	od and Plan	:	No	Type of Sample	ः	Stack Emission		
Sample ID No. : ENV/70/March/A/I Report						Report No	. :	ENV/70/M	arcl	1/TR	(A)/1/21-22	ġ ·		

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	13	Rotary Kiln (No. 1 & 2) attached to common s				
Shape of Stack	N. Charles Statement		Height of Stack (mtr.) (from G. L.)	:	30	.0
laterials of construction	1	M.S.	Stack I.D. at sampling point (mtr.)	:	1.9	90
Capacity		Kiln No.1 - 100 TPD & Kiln No.2 - 95 TPD	Height of sampling port (mtr.) (from G.L.)		14	.0
Emission Due to	10	Oxidation of Coal & Reduction of Fe-Ore		1100		
Fuel Used	:	Coal	Permanent Platform & Ladde	r	:	Yes
Working Fuel Consumption	:	Rated - 5.63 MT/hr. (each kiln) Working - 5.12 MT/hr. (each Kiln)				
Pollution Control Device	:	E.S.P with W.H.R.B				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC	IS 11255 (Part 1)	:	152.0
2.	Barometric Pressure	mm of Hg.		:	755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)		10.01
4.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)	1	69299.73
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003		701.79
6.	Concentration of CO ₂	% (v/v)	IS 13270 1992 RA 2003		11.4
7.	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003		<1.0
-8.	a) Concentration of Particulate	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	1	15.20
	Matter (at 11.4% CO ₂)	ST. 995 C. 17550	3685/D 3685M-98 (reapproved 2005):		
	b) Concentration of Particulate		Sec. 11 (Vol. 3 11.07): 2011	3	16.0
	Matter (at 12% CO ₂)				

Reviewed By:

INDRANI BHATTACHARYA

Dy. Technical Manager, Chemical

Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

: 63/B, Rastraguru Avenue, Kolkata -700028 = Ph. 033 25792891/ 25497490 = Fax : 033 25299141 H.O.

: 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 Ph. 033 25792889 Laboratory

: info@envirocheck.in / envirocheck50@gmail.com . Website : www.envirocheck.in











FORMAT NO: ENV/FM/38

Name of the Industry	:	Bravo Sponge Iron Pvt. Ltd.					Type of Industry			Steel & Power Unit			
Address	1	Vill Mohuda. P.O Rukni, P.S Para, Purulia - 723145					Sampling Date		:	26.03.2022			
		The transfer of the second sec		Period of Analysis			:	28.03.2022 - 28.03.2022					
						Date of Issue			:	30.03.2022			
Sampling Plan & Procedure : ENV/SOP/01 Deviation from the					he Samplin	g Method and Plan	3	N	o Type of Sample	:	Stack Emission		
Sample ID No. : ENV/70/March/A/II Report N							. : ENV/70/M	larcl	h/7	TR(A)/II/21-22			

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1	Rotary Kiln (No. 3 & 4) attached to commo	nstack			
Shape of Stack	1	Circular	Height of Stack (mtr.) (from G. L.)		30.	0
aterials of onstruction		M.S.	Stack I.D. at sampling point (mtr.)	:	1.8	0
Capacity	*	100 TPD (each kiln)	Height of sampling port (mtr.) (from G.L.)	:	15.	.0
Emission Due to	:	Oxidation of Coal & Reduction of Fe-Ore				
Fuel Used	:	Coal	Permanent Platform & Ladde	r	1	Yes
Working Fuel Consumption	:	Rated - 5.63 MT/hr. (each kiln) Working - 5.12 MT/hr. (each Kiln)				-
Pollution Control Device	1	E.S.P with W.H.R.B				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
+	Flue Gas Temperature	oC	IS 11255 (Part 1)	ŧ	164.0
	Barometric Pressure	mm of Hg.	Control of the Contro	:	755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	:	10.23
1.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		61877.02
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	:	675.31
),	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003		10.8
7.	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003		<1.0
2	a) Concentration of Particulate Matter (at 10.8% CO ₂)	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005):	:	14.09
	b) Concentration of Particulate Matter (at 12% CO ₂)		Sec. 11 (Vol. 3 11.07): 2011	1	15.65

Reviewed By:

INDRANI BHATTACHARYA

Dy. Technical Manager, Chemical

Approved By

Dr. SUMIT CHOWDHURY

Technical Manager

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Laboratory : 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 ■ Ph. 033 25792889

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FORMAT NO: ENV/FM/38

Name of the Industry		Bravo Spo	nge	Iron Pvt. Ltd.			Туре	of Industry		: S	Steel & Power Unit			
Address : Vill. – Mohuda. P.O. – Rukni, P.S. – Para, Purulia						723145	Sampling Date : 26.03.2022							
		1.75.60				Perio	d of Analysis	2	: 2	28.03.2022 - 28.03.2022		03.2022		
						Date of Issue				: 3	0.03.2022			
Sampling Plan	1&	Procedure	:	ENV/SOP/01	Deviation from t	he Samplin	g Meth	od and Plan	:	No	Type of Sample	:	Stack Emission	
Sample ID No. : ENV/70/March/A/IV						Report No	. :	ENV/70/Ma	arch	/TR	(A)/IV/21-2	2		

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Fe- Ore Pallet Formation Stack		_		
Shape of Stack	:	Circular	Height of Stack (mtr.) (from G. L.)	:	50.	0
aterials of construction	:	Concrete	Stack I.D. at sampling point (mtr.)	11	3.0	6
Capacity	:	2500 MT/Day	Height of sampling port (mtr.) (from G.L.)	:	20.	0
Emission Due to	20	Combustion of Furnace Oil				
Fuel Used	1:	Furnace Oil	Permanent Platform & Ladde	r	:	Yes
Working Fuel Consumption	:	800 litr./hr.				
Pollution Control Device	:	E.S.P				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC	IS 11255 (Part 1)	25	105.0
2.	Barometric Pressure	mm of Hg.		:	755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)		12.24
1.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		238336.85
5.	Concentration of SO ₂ (at 6% O ₂)	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	:	229.66
5.	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003		9.8
7.	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003		<1.0
2	Concentration of Particulate Matter	mg/Nm³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol. 3 11.07) : 2011	:	28.50

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INDRANI BHATTACHARYA Dy, Technical Manager, Chemical Approved By:

Dr. SUMIT CHOWDHURY

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FORMAT NO: ENV/FM/38

Name of the Industry	:	Bravo Spon	ge	Iron Pvt. Ltd.			Type	of Industry		:	Steel & Power Unit			
Address : Vill Mohuda. P.O Rukni, P.S Para, Purulia - 72						723145	Sampling Date : 26.03.2022							
	0.81					Period of Analysis			:	28.03.2022 - 2		28.03.2022		
							Date	of Issue		+	30.03.2022	15.100		
Sampling Plan	1 &	Procedure	**	ENV/SOP/01	Deviation from t	he Samplin	g Metho	od and Plan	:	N	o Type of Sample	:	Stack Emission	
Sample ID No		: ENV/70/	M	arch/A/III		Report No	. :	ENV/70/N	larc	h/T	R(A)/III/21-2	2		

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	AFBC Boiler				
Shape of Stack	X	Circular	Height of Stack (mtr.) (from G. L.)		45.	0
aterials of construction	:	M.S.	Stack I.D. at sampling point (mtr.)	:	2.2	0
Capacity	1	20 TPH	Height of sampling port (mtr.) (from G.L.)	:	16.	0
Emission Due to		Oxidation of Coal & Reduction of Fe-Ore	- Marie - Marie			
Fuel Used	:	Coal&Dolochar	Permanent Platform & Ladde	r	:	Yes
Working Fuel Consumption		Coal - 110 TPD&Dolochar - 130 TPD				
Pollution Control Device		E.S.P with W.H.R.B				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC	IS 11255 (Part 1)	:	136.0
2.	Barometric Pressure	mm of Hg.	**		755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	30	9.83
4.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)	:	94938.21
5.	Concentration of SO ₂ (at 6% O ₂)	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	:	263.41
6.	Concentration of NO _x (at 6% O ₂)	mg/Nm ³	IS: 11255 (Part 7) 2005 & ASTM D 1608-98 reapproved 2009: Sec 11 (Vol. 11.07): 2011	1	90.67
2	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003	1	10.6
	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003	:	<1.0
9.	a) Concentration of Particulate	mg/Nm ³		:	12.95
-	A A COLOR OF THE PARTY OF THE P		IS 11255 (Part - 1) 1985 RA 2003 & ASTM D		
	b) Concentration of Particulate Matter (at 6% O ₂)		3685/D 3685M-98 (reapproved 2005): Sec. 11 (Vol. 3 11.07): 2011	;	15.41

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INDRANI BHATTACHARYA Dy. Technical Manager, Chemical Approved By

Dr. SUMIT CHOWDHURY

Technical Manager

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FORM 4

[See rules 6(5), 13(8), 16(6) and 20 (2)]

Annual Return

under

Hazardous & Other Wastes(Management & Transboundary Movement) Rules, 2016 Transboundary Movement) Rules, 2016

To be submitted to State Pollution Control Board by 30th day of June of every year for the preceding period April to March

Return No: 2545748 **Period:** 2021-2022

1. Name of facility/Industry Industry Address of facility/Industry		GE IRON PVT. L PO-Rukni, PS-Pa		(WB)-723145							
2. UID	WB029169779	WB0291697797									
3.Authorisation No Date of issue: Date of Expiry	13/08/2022 13/08/2022										
4. (i) Name of the authorised person & Designation	R.K Mishra DGM										
(ii) Correspondence Address	Vill-Mahuda, I	Vill-Mahuda, PO-Rukni, PS-Para, Dist-Purulia (WB)-723145									
(iii) Mobile No	8695621900										
(iv) Land Line No (with area code)											
(iv) Fax number (with area code)											
(vi) e-mail	rk.mishra@sha	akambharigroup.	in								
(vii) Type of HW Handler	Generator										
(viii) If involved in Interstate Movement of HW	No										
5. Production during the year (product wise), wherever applicable	Sr.no	Sr.no Product Quantity Unit Name									
	1	SPONGE IRON	129180.740	Metric Ton							
	2	M.S. BILLET	65513.679	Metric Ton							
	3	3 PELLET 190901.960 Metric Ton									

	Part A. To be filled by hazardous waste generators														
S r. n o	Name of Process	Cate	Waste Stream	Unit	Quantit y in stock at the beginnin g of the year	quantity of waste generate d		y	y	Quantit y utilised in house	Quantit y in storage at the end of the year				

1	Schedule I - 5.Industrial operations using mineral/synthetic oil as lubricant in hydraulic systems or other applications	Used or spent oil	5.1	Metric Ton	0 Metric Tonnes/Y ear	0.625 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0.6 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear		0.025000 0000000 00022 Metric Tonnes/Y ear
2	Schedule I - 5.Industrial operations using mineral/synthetic oil as lubricant in hydraulic systems or other applications	Wast es or resid ues conta ining oil	5.2	Metric Ton	0 Metric Tonnes/Y ear	0.24 Metric Tonnes/Y ear		0 Metric Tonnes/Y ear		0.24 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear

	Part B. To be filled by Treatment, storage and disposal facility operators														
S r. n o	Name of Process	Cate	Waste Stream	Unit	Quantit y in stock at the beginnin g of the year	Total quantity received	Quantit y treated	Quantit y disposed in landfills as such and after treatme nt	Quantit y incinera ted (If applicab le)	d other	y in storage at the end of				

	Part C. To be filled by recyclers or co-processors or other users									
S r. n o	Name of Process	Categ ory	Waste Stream	Unit	Quantity in stock at the beginnin g of the year	Quantity of waste received during the year from Domestic sources	Quantity of waste received during the year Imported	Quantity recycled or co- processe d or used	Quantity re- exported (whereve r applicabl e)	Quantity in storage at the end of the year
Wł	Whether Importing Other Wastes				Not-	Not-Selected				

Part D. Details of Interstate Movement									
Sr.no	Name of Industry (Within State)	District	Receiving/S ending	Name of Industry (Other State)	State	Type of Waste	Qty.(MTA)	Purpose (Recycling/ Disposal/In cineration)	

	Part D. Details of Import of Other Waste Import & Recycling								
Sr.no	Name of the Importer)	Imported from (country name)	Type of Other waste	Quantity Imported (MTA)	Quantity Recycled (MTA)				

Date: 22/08/2022 DEEPAK KUMAR AGARWAL

Place : Purulia

Name of the Occupier or Operator of the disposal facility