

SHAKAMBHARI ISPAT & POWER LTD.

CIN .: U27109W82001PLC093869 | GSTIN.:19AADCM1189L1Z1 | PAN NO.: AADCM1189L | STATE : WEST BENGAL | STATE CODE : 19

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Works: Vill - Madandih, P.O. - Bartoria, Dist - Purulia, West Bengal - 723121

Dt. 27.12.2017

To
Dr. A.K. Gupta
Joint Director (S)
Ministry of Environment Forest and Climate Change
Government of India
Eastern Regional Office
A/3, Chandrasekharpur
Bhubaneswar-751023
Odisha



Sub.:- Submission of Six Monthly compliance report as per EIA Notification-2006 for Expansion of Integrated Steel Plant (from existing 0.074 MTPA Steel Billets to 0.3 MTPA Rolled Products and 0.2MTPA Billet) with Captive Power Plant of 99MW [65MW (6MW existing + 59 MW proposed) from AFBC and 34 MW (6MW existing +28MW proposed) from WHRB] of M/s. Shakambhari Ispat and Power Ltd., located at Village: Pavatpur, Radhamadhabpur, Madandih, Po-Bartoria, District-Purulia, West Bengal

Dear Sir,

With reference to the above we are submitting herewith the following information for the facilities commissioned for your kind perusal.

 Compliance to the conditions of Environmental Clearance from MoEF&CC, New Delhi is enclosed at Annexure-I

The above information will substantiate your requirement.

Thanking You Yours faithfully,

For Shakambhari Ispat and Power Limited

Shakambbari Ispat & Power Ltd.

Director

HARA

Direct

8/1/18

SN WA

Compliance to the condition of Environmental Clearance obtained from MoEF&CC, New Delhi vide Letter No. F. No. J-11011/201/2013-IA.II(I) dt.21.12.2016

Name of the Company – Shakambhari Ispat & Power Ltd.
Plant Location – Vill – Madandih, P.O.- Bartoria, Dist. – Purulia-723121, W.B.

Sl. No.	Condition	Compliance
SPECIFI	C CONDITION	L
i.	The project proponent shall install 24x7 air monitoring	Agreed & action in this regards
	devices to monitor air emissions, as provided by the	has been initiated for
	CPCB and submit report to Ministry and its Regional	procurement.
	Office	
ii.	No dumping is permitted in the abandoned coal 2B and	Agreed, Appropriate action in this
	2C in nearby Parbelia Village. The iron ore trailing and	regard will be taken
	excess ash should be stored within the plant premises for	
	the period of 2 years for which land is available. The	
	status of storage of above material shall be periodically	
	reviewed by the regional office for land adequate and	
	environmental management. For future storage of iron	
	ore tailing and excess ash, beyond the period of 2 years,	
	the proponent will submit the land acquisition details to	
	the Ministry.	
iii.	In-plant control measures like bag filters, de-dusting and	Agreed. Necessary pollution
	dust suppression system shall be provided to control	control measures will be taken as
	fugitive emissions from all the vulnerable sources. Dust	per requirement and the fugitive
	extraction and suppression system shall be provided at all	emission will be minimized to
	the transfer points, coal handling plant etc. Water	control the AAQ level within the
-	sprinkling system shall be provided to control secondary	plant premises.
	fugitive dust emissions generated during screening,	
	loading, unloading, handling and storage of raw	
	materials etc.	3 Mr. <u>-</u>
iv.	The ETP for Mini Blast Furnace effluent should be	Agreed & ETP with required
_	designed to meet Cyanide standard as notified by the	control measures will be



	MoEFCC.	implemented.
v.	No effluent shall be discharged outside the plant premises	Agreed.
	and 'zero' discharge shall be adopted.	
vi.	Continuous stack monitoring facilities for all the stacks	Agreed
**	shall be provided and sufficient air pollution control	
	devices viz. Electrostatic precipitator (ESP), bag house,	
	bag filters etc. shall be provided to keep the emission	
	levels below 50 mg/Nm3 and installing energy efficient	
	technology.	
vii.	Hot gases from DRI kiln shall be passed through Dust	Agreed & will be implemented.
	Settling Chamber (DSC) to remove coarse solids and	
	After Burning Chamber (ABC) to burn CO completely.	
	The gas then shall be cleaned in ESP before leaving out	
	into the atmosphere through ID fan and stack.	
viii.	Efforts shall further be made to use maximum water from	Rain water harvesting plan is
	the rain water harvesting sources. Use of air cooled	being prepared & the same will be
	condensers shall be explored and closed circuit cooling	implemented before next rainy
	system shall be provided to reduce water consumption	season.
	and water requirement shall be modified accordingly. All	
	the effluent should be treated and used for ash handling,	
	dust suppression and green belt development. ETP sludge	
	should be disposed off scientifically.	
ix.	All the coal fines, char from DRI plant shall be utilized	Agreed & will be utilized.
	and no char shall be used for briquette making or	
	disposed off anywhere else. All the other solid waste	
٠	including broken refractory mass shall be properly	
	disposed off in environment-friendly manner.	
Χ.	All internal roads shall be black topped. The roads shall	Agreed. Action in this regard has
	be regularly cleaned with mechanical sweepers. A 3-tier	been taken up.
	avenue plantation using native species shall be developed	
	along the roads. Facilities for parking of trucks carrying	ļ



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	raw coal from the linked coalmines shall be create	d
	within the Unit.	
xi.	The Standards issued by the Ministry vide G.S.R. No	. Agreed & will be followed.
	277(E) dated 31st March, 2012 regarding integrated iron	
	and steel plant shall be followed.	
xii.	The National Ambient Air Quality Emission Standards	Agreed & will be followed.
	issued by the Ministry vide G.S.R. No. 826(E) dated 16th	
	November, 2009 shall be followed	
xiii.	Gaseous emission levels including secondary fugitive	Agreed & action in this regard has
	emissions from all the sources shall be controlled within	
	the latest permissible limits issued by the Ministry vide	
	G.S.R. 414(E) dated 30th May, 2008 and regularly	
	monitored. Guidelines / Code of Practice issued by the	
	CPCB shall be followed.	
xiv.	Regular monitoring of influent and effluent surface, sub-	Domlo
	surface and ground water shall be ensured and treated	Regular monitoring of effluent,
	wastewater shall meet the norms prescribed by the State	Surface & Ground water is being
	Pollution Control Board or described under the	taken up.
	Environment (Protection) Act, 1986 whichever are more	
	stringent.	
 XV.	Proper handling, storage, utilization and disposal of all	
	i e e e e e e e e e e e e e e e e e e e	Solid waste will be stored in predesignated area for any
	the solid waste shall be ensured and regular report	reutilization and further disposal.
	regarding toxic metal content in the waste material and its	Compliance will be submitted on
	composition, end use of solid/hazardous waste shall be	yearly basis to all authorities.
	submitted to the Ministry's Regional Office, SPCB and	
 _	CPCB.	
cvi.	A time bound action plan shall be submitted to reduce	A Solid Waste Management report
	solid waste generated due to the project related activity,	is being prepared & will be
ļ	its proper utilization and disposal.	submitted after final report
		submitted by the consultant.
vii.	Proper utilization of fly ash shall be ensured as per Fly	Agreed



-	every year for the next 5 years for the existing-cum-	two months.
exii.	The proponent shall prepare a detailed CSR Plan for	Agreed, will be submitted within
·	submitted to the Ministry's Regional Office.	
	Administration. Action taken report in this regard shall be	
	District	
-	proponent, representatives of village Panchayat and	
	by constituting a Committee comprising of the	
	Office. Implementation of such program shall be ensured	
	prepared and submitted to the Ministry's Regional	implementation.
	wise details along with time bound action plan shall be	administration for joint
	based on Public Hearing issues, locals need and item-	be submitted to local
	earmarked towards the Enterprise Social Commitment	Action plan has been made & will
xxi.	At least 2.5% of the total cost of the project shall be	Agreed
	shall be made accordingly	
	satisfactorily implemented and adequate budget provision	
	Hearing/public consultation meeting shall be	1.25.004
XX.	All the commitments made to the public during Public	Agreed
	per the CPCB guidelines.	
	in consultation with local DFO and local communities as	
	project area by planting native and broad leaved species	Agreed
xix.	Green belt shall be developed in at least 33% of the	and CPCB
	charance letter.	Ministry's Regional Office, SPCE
	SPCB and CPCB within 3 months of issue of environment clearance letter.	
	and a copy submitted to the Ministry's Regional Office,	•
xviii.	A Risk and Disaster Management Plan shall be prepared	8
	the Ministry's Regional Office.	
	and Memorandum of Understanding shall be submitted to	
	cement and brick manufacturers for further utilization	
	2003 and 2009. All the fly ash shall be provided to	
	Ash Notification, 1999 and subsequent amendment in	



	expansion project, which includes village-wise, sector-	
	wise (Health, Education, Sanitation, Health, Skill	
	Development and infrastructure requirements such as	
	strengthening of village roads, avenue plantation, etc)	
	activities in consultation with the local communities and	
	administration. The CSR Plan will include the amount of	
	2% retain annual profits as provided for in Clause 135 of	
	the Companies Act, 2013 which provides for 2% of the	
	average net profits of previous 3 years towards CSR	
	activities for	
	life of the project. A separate budget head shall be	
	created and the annual capital and revenue expenditure	: £ "
	on various activities of the Plan shall be submitted as part	
	of the Compliance Report to RO. The details of the CSR	
	Plan shall also be uploaded on the company website and	
	shall also be provided in the Annual Report of the	
	company.	
-	The Company shall submit within three months their	Agreed, will be submitted within
	policy towards Corporate Environment Responsibility	two months.
	which shall inter-alia address (i) Standard operating	
	process/procedure to being into focus any	
	infringement/deviation/violation of	
	environmental or forest norms/conditions, (ii)	
	Hierarchical system or Administrative order of the	
	Company to deal with environmental issues and ensuring	
	compliance to the environmental clearance conditions	
ļ	and (iii) System of reporting of noncompliance/ violation	
	environmental norms to the Board of Directors of the	
.	company and/or stakeholders or shareholders.	
	The project proponent shall provide for solar light system	Agreed
	for all common areas, street lights, villages, parking	
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	around project area and maintain the same regularly.	
xxv.	The project proponent shall provide for LED lights in	Agreed
	their offices and residential areas.	
xxvi.	Provision shall be made for the housing of construction	Agreed
	labour within the site with all necessary infrastructure	
	and facilities such as fuel for cooking, mobile toilets,	
	mobile STP, Safe drinking water, medical health care,	
	crèche etc. The housing may be in the form of temporary	
	structures to be removed after the completion of the	-
	project.	
GENER	AL CONDITIONS:	
i.	The project authorities must strictly adhere to the	Agreed
	stipulations made by the West Bengal State Pollution	
	Control Board and the State Government	
ii.	No further expansion or modification in the plant shall be	Agreed
	carried out without prior approval of the Ministry of	
	Environment, Forests and Climate Change (MoEF&CC).	
iii.	At least four ambient air quality monitoring stations	Agreed.
	should be established in the downward direction as well	
	as where maximum round level concentration of PM10,	
	PM2.5, SO2 and NOx are anticipated in consultation with	
	the PCB data on ambient air quality and stack emission	
	shall be regularly submitted to this Ministry including its	
	Regional Office at Bhubaneswar and the SPCB/CPCB	
	once in six months.	
iv.	Industrial wastewater shall be properly collected, treated	AN ETP WILL BE SET UP TO
	so as to conform to the standards prescribed under GSR	TREAT the effluent generated
	422(E) dated 19th May, 1993 and 31st December 1993 or	from the plant.
	as amended from time to time. The treated wastewater	
	shall be utilized for plantation purpose.	
٧.	The overall noise levels in and around the plant area shall	Agreed, Action has been taken



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be kept well within the standards (85 dB(A)) by	during design stage.
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time.	
Occupational health surveillance of the workers shall be	Being Complied.
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Factories Act.	
The company shall develop rain water horizonting	Agrand
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1	Action in this regard is being
	taken to implement the EMF
	suggested in the EIA report.
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· ·	Agreed
control measures to implement the conditions stipulated	
by the Ministry of Environment, Forest and Climate	
Change (MoEF&CC) as well as the State Government.	
An implementation schedule for implementing all the	
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purpose.	
	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act. The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table. The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc. Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change (MoEF&CC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other

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	to concerned Panchayat, Zila Parishad/Municipal	
3	Corporation, Urban Local Body and the local NGO, if	
	any, from whom suggestions/representations, if any, were	
:	received while processing the proposal. The clearance	
	letter shall also be put on the web site of the company by	
	the proponent.	
xi.	The project proponent shall upload the status of	Agreed
	compliance of the stipulated environment clearance	
	conditions, including results of monitored data on their	
	website and shall update the same periodically. It shall	
	simultaneously be sent to the Regional Office of the	
	MoEF&CC at Bhubaneswar. The respective Zonal Office	· ·
i	of CPCB and the SPCB. The criteria pollutant levels	lf
	namely; PM10,SO2, NOx (ambient levels as well as	
	stack emissions) or critical sectoral parameters, indicated	
	for the projects shall be monitored and displayed at a	
	convenient location near the main gate of the company in	
į	the public domain.	
xii.	The project proponent shall also submit six monthly	Agreed
1	report status of the compliance of the stipulated	
	environmental conditions including results of monitored	<u>!</u>
	data (both in hard copies as well as by e-mail) to the	
Ì	Regional Office of MoEF&CC, the respective Zonal	
	Office of CPCB and the SPCB. The Regional Office of	
	this Ministry at Bhubaneswar/ CPCB/SPCB shall monitor	*
.	the stipulated conditions.	
xiii.	The environmental statement for each financial year	Agreed
	ending 31st March in Form-V as is mandated to be	-
	submitted by the project proponent to the concerned State	
	Pollution Control Board as prescribed under the	
	Environment (Protection) Rules, 1986, as amended	
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	subsequently, shall also be put on the website of the	
	company along with the status of compliance of	
	environmental conditions and shall also be sent to the	
	respective Regional Office of the MoEF&CC at	
	Bhubaneswar by e-mail.	
xiv.	The project proponent shall inform the public that the	Agreed
	project has been accorded environment clearance by the	1 -
	Ministry and copies of the clearance letter are available	
<u> </u>	with the SPCB and may also be seen at website of the	
	Ministry of Environment, Forest and Climate Change	
	(MoEF&CC) at http://envfor.nic.in. This shall be	
	advertised within seven days from the date of issue of the	· ·
	clearance letter, at least in two local news paper that are	
	widely circulated in the region of which one shall be in	
	the vernacular language of the locality concerned and	
•	copy of the same should be forwarded to the Regional Office at Bhubaneswar	
	Project authorities shall inform the Regional Office as	Agreed
	well as the Ministry, the date of financial closure and	
	final approval of the project by the concerned authorities	i
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