

## **ELOQUENT STEEL PRIVATE LIMITED**

CIN: U51909WB2012PTC185734 | GSTIN: 19AADCE1766F1ZN | PAN: AADCE1766F | State: West Bengal | State Code: 19

Ref: - ESPL/ISL/SMC/OCT-2021 to MARCH-2022

Date: 27.05.2022

To,
The Inspector General of Forest (IGF)
GOI, MoEF&CC,
Integrated Regional Office, Kolkata
IB-198, Salt Lake City, Sector-III
Kolkata - 700106

SUB: Six Monthly (October-2021 to March-2022) Compliance to Environmental Clearance conditions vide MoEF&CC F. No. J-11011/183/2008-IA-II Dated 28th July, 2008 and EC transfer letter J-11011/188/2011-IA.II (I) dated 15th October, 2020 by M/s Eloquent Steel Pvt. Ltd. (formerly Impex Steel Limited), Vill-Nakrajoria, PO & PS-Salanpur, Dist.—Paschim Bardhaman-713357, (WB)

Dear Sir/Madam,

With reference to above, we are submitting enclosed herewith the six monthly compliance report (Period October-2021 to March-2022) for M/s Eloquent Steel Pvt. Ltd. (Formerly Impex Steel Ltd.) Village -Nakrajoria, PO & PS-Salanpur, Dist.—Paschim Bardhaman (WB) as per the directives of Ministry of Environment Forest and Climate Change, Government of India. Point wise compliance status report along with latest environment monitoring data is enclosed for your kind perusal.

Hard copy of the report has not been sent following MoEF&CC direction vide File No. 106-12/EPE Dated 11.05.2020. Hope you will find the same in order.

Kindly acknowledge our submission.

Thanking You.

Yours Faithfully,

For Eloquent Steel Pvt. Ltd.

Salanpu

(Formerly Impex Steel Lt

Encl: as above

Authorized Signate

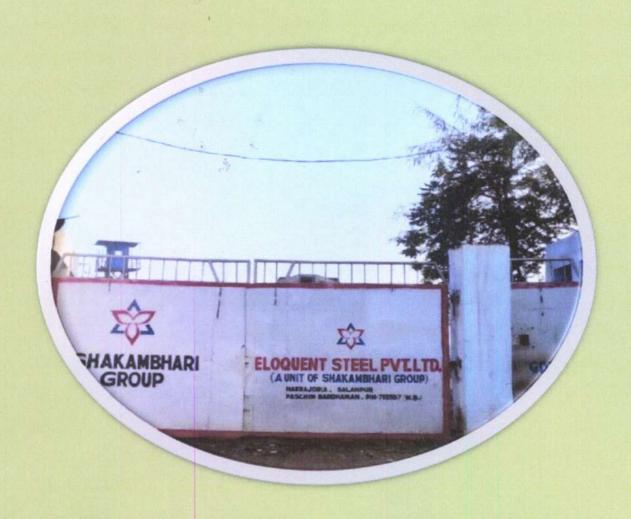
Copy to:

The Environmental Engineer, West Bengal Pollution Control Board, Asansol Regional Office.

Kalyanpur Satelite Township Project, Dr. B.C. Roy Road, PO-Dakshin Dhadka, Asansol-713302, Dist-Paschim Bardhaman (WB)

## SIX MONTHLY COMPLIANCE REPORT

OCTOBER, 2021 - MARCH, 2022



Prepared by:

M/s Eloquent Steel Pvt. Ltd.

(Formerly M/s Impex steel Limited)

Vill-Nakrajoria, PO-Salanpur, Dist-Paschim Bardhaman-713357 (WB)

## **Eloquent Steel Pvt. Ltd.**

(Formerly Impex Steel Limited)

#### COMPLIANCE STATUS ON ENVIRONMENTAL CLEARANCE

R e f: MoEF&CC, F. No.: J-11011/183/2008-IA-II Dated 28<sup>th</sup> July, 2008 and, EC transfer letter J-11011/188/2011-IA. II (I) dated 15th October, 2020

COMPLIANCE PERIOD: (October, 2021 - March, 2022)

#### INTRODUCTION

The project of M/s Eloquent Steel Pvt. Ltd. (formerly M/s Impex Steel Ltd.) is located at Village-Nakrajoria, PO & PS- Salanpur, District- Paschim Burdwan-713357, West Bengal.

Eloquent Steel Private Limited (ESPL) was incorporated in the year 2012. As per Certificate of Incorporation Corporate Identity Number is U 51909 WB 2012 PTC 185734, 2012-13 dated 11.09.2012 issued by the Registrar of Companies, Kolkata. For the purpose of setting up Ferro Alloy Plant, ESPL has acquired 2 existing Plants which are located adjacent to each other with common boundary wall through Auction from Official Liquidator of Hon'ble High Court, Calcutta and also through bidding in Auction Notice issued by Stressed Asset Management Branch of State Bank of India, Kolkata. The Impex Steel Ltd was obtained from SBI, SAMB, Kolkata and the possession received date–22.12.2017 (Annexure-1). Date of land registry in the name of Eloquent Steel Pvt. Ltd. from Impex steel Limited-12.04. 2018. The Unit was not in operation for about three years and was put up for auction by the authorities. The Required Maintenance and Overhauling work started from April, 2018.

M/s. Eloquent Steel Pvt. Ltd. applied for transfer of environmental clearance from Impex Steel Limited and it was transferred on 15<sup>th</sup> October, 2020 by the order of MoEF&CC (Impact Assessment Division) (**Annexure-2**). Consent to Establish & Consent to Operate has also been obtained from West Bengal Pollution Control Board in the name of Eloquent Steel Pvt. Ltd. As part of the compliance of statutory requirement environmental quality monitoring has been carried out by M/s Envirocheck, Kolkata, West Bengal.

The details regarding compliance have been mentioned herewith in the following pages for the six monthly period of October, 2021 to March, 2022.



#### Six Monthly EC Compliance Report

Name of the Project		M/s Eloquent Steel Pvt. Ltd. (Formerly Impex Steel Limited) Village-Nakrajoria, PO & PS-Salanpur, Dist. –Paschim Bardhaman (WB)
Environmental Clearance Letter No	:	J-11011/183/2008-IA-II Dated 28 <sup>th</sup> July 2008 and EC transfer letter F. No. J-11011/188/2011-IA-II Dated 15 <sup>th</sup> October, 2020
Period of Compliance Report	*	(October, 2021 - March, 2022)

Sl. No.	Conditions	Compliance Status
SPECIFIC	CONDITIONS:	
1.	Project authorities shall provide monitoring facilities for all the stacks. Air pollution control equipment such as bag filters shall be installed to keep emissions levels below 100mg/Nm³ and reports submitted to ministry's Regional Office at Bhubaneswar, WBPCB and CPCB. Interlocking facilities shall be provided so that process can be automatically stopped in case emission level exceeds the limit.	Monitoring facilities for the stacks have been provided. Continuous Emission Monitoring System has been installed and under process for online connectivity with CPCB portal. Air pollution control devices viz. dust extraction system with bag filters have been installed and efficiently operated to control emission level well within the stipulated norms. Third party monitoring by NABL accredited laboratory being conducted periodically to evaluate the emission levels. Latest stack monitoring report in enclosed as Annexure-3.
2	Secondary fugitive emissions from furnace shall be controlled within the latest permissible limits issued by the Ministry. Guidelines / Code of Practice issued by the CPCB shall be followed.	Fume extraction system with spark arrester and bag filters have been provided with the Induction Furnaces and Fume extraction system with FDC & Bag Filters are provided with SEAFs to capture Fugitive emissions during process. Water sprinkling being done to control fugitive emissions on roads and dust prone areas.  Last work zone monitoring report is enclosed as Annexure-4
3.	All the treated waste water shall be recycled and reused and 'Zero' effluent discharge shall be ensured.	All possible attempts are taken to ensure optimal use of water within the factory premises. Recycle and Reuse practice has been adapted by us to ensure Zero' effluent discharge and no effluent being discharged outside factory premises.  Last effluent monitoring report is enclosed as Annexure-5.
4.	Permission for drawl of ground water shall be obtained from the Central Ground Water Authority or State Ground Water Board and copy submitted to the Ministry's Regional Office at Bhubaneswar.	The company has made agreement with Damodar Valley Corporation (DVC) to fulfil its water requirements.

5.	The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	We have a rain water harvesting pond and water from this pond is being used in order to keep the water requirement low.
6.	The company shall regularly conduct Toxicity Characteristics Leaching Procedure (TCLP) test for the slag before its disposal and reports shall be submitted to Ministry's Regional Office at Bhubaneswar, CPCB and WBPCB along with the details of mode of disposal.	It is being compiled.  Latest TCLP test report of Slag is attached a  Annexure-6 & No effluent being discharge outside the plant premises.
7.	The hazardous slag generated from the furnace shall be disposed of in accordance with the Hazardous Waste (Management and Handling) Rules, 2003.	At present Ferro-manganese and Silico-manganese is being produced from SAF.  Ferro Manganese (Fe-Mn) Slag being used for the manufacturing of Silico Manganese (Si-Mn), and Silico Manganese slag being used for land filling and road construction. Induction Furnace slag also being used for road construction. These solic wastes are non-hazardous in nature.  Used oil is sold to authorized recycler.  Production of Silico Manganese slag and Induction Furnace slag during compliance period is as under:  Period: October-2021 to March-2022  Si-Mn Slag  IF Slag  4273.00 MT  724.10 MT
8.	The company shall submit a complete solid waste management plan for disposal of various solid and hazardous waste generated from the plant to the Ministry's Regional Office at Bhubaneswar within 3 months.	EC was granted on 28th July, 2008 and M/s Impersised Ltd. a closed unit was purchased by M/s Eloquent Steel Pvt. Ltd. (ESPL) and was taker over through auction from Stressed Assets Management Branch State Bank of India, Kolkata and possession was taken over on 22nd December 2017. It is believed that the Solid Waste Management Plan might have been submitted by the then proponent.
9.	Green belt shall be developed in 7805.78 m <sup>2</sup> with adequate width and density to mitigate the effects of fugitive emissions in and around the plant as per the CPCB guideline in consultation with DFO.	Company has achieved the desired plantation target of 33%. Total plant area inclusive of Impex Steel Ltd & Hira Concast Ltd. now taken over by Eloquent Steel Pvt. Ltd. is 9.089 Hectare. Based on this company has to develop 3.00 Ha. green belt. Approx. 7000 plants of different type of indigenous species have been planted including old and new plantation after taken of these two units. Selection of species done on the basis of recommendation of DFO as well as the species found suitably growing in local areas. Some photographs are attached as <b>Annexure-7</b> .

10.	Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories act.	Occupational health surveillance for the employees being carried and records are maintained. Health check-up report and some photographs of health check-up are attached as <b>Annexure-8A &amp; 8B</b> .
GENER	AL CONDITIONS:	
1.	The project authorities must strictly adhere to the stipulation made by the West Bengal Pollution Control Board (WBPCB) and the State Government.	Complied. Stipulations made by the West Bengal Pollution Control Board (WBPCB) and the State Government are being adhered by the company. Accordingly, Consent to Operate has been obtained from WBPCB and is attached as <b>Annexure-9</b> .
2.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	Noted.  No further expansion or modifications in the plant will be carried out without prior approval of the Ministry of Environment, Forest & Climate Change.
3.	At least four ambient air quality monitoring station shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO <sub>2</sub> and NOx are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six months.	Ambient Air Quality Monitoring being carried on periodically.  Last Ambient Air Quality monitoring reports and stack monitoring reports are enclosed as Annexure-10 and Annexure-3.
4.	The overall noise levels in and around the plant are shall be kept well within the standard [(85 dB (A)] by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dB (A) (daytime) and 70 dB (A) (nighttime).	It is being complied.  Noise control measures has already adapted to keep the noise level well within the 85 dB(A) and ambient noise level below 75 dB(A) (during day time) and 70 dB(A) (during night time). DG Sets are of low noise generating type with acoustic enclosure and silencers.  Ambient Noise and Work Zone Noise Monitoring report is attached as Annexure-11A and Annexure-11B.
5.	The project proponent shall also comply with all the environmental protection measures and safeguards recommend in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surroundings villages like community development programmers, educational programmers, drinking water supply and health care etc.	EC was granted on 28thJuly, 2008 and M/S Impex Steel Ltd. a closed unit was taken over by M/S Eloquent Steel Pvt. Ltd. (ESPL) and took the possession on 22nd December, 2017 through auction from Stressed Assets Management Branch State Bank of India, Kolkata. EIA/EMP report is not having with us.  Environmental protection measures viz. dust/Fume extraction system with spark arrester and bag filters have been provided with the Induction

		Furnaces and Fume extraction system with FD cooler followed by Bag Filters are provided with SAFs to capture Fugitive emissions during process. Water sprinkling being done to control fugitive emissions on roads. For the safeguard of employees PPEs like safety helmet, safety shoes, hand gloves, nose masks, ear plug safety apron etc. being provided.  Third party monitoring by NABL accredited laboratory being conducted periodically to evaluate the Stack emission level, Work Zone Air quality, Ambient Air Quality, Ambient noise and work zone noise level. Reports are enclosed as Annexure-3, 4, 1,0 11A & 11B.
		During Covid-19 situation company has distributed door to door hand sanitizer, masks, food materials to nearby villagers along with study material to needy students. Some photographs are enclosed as <b>Annexure-12</b> . With normalization of covid-19 situation, Company is initiating its contribution to community development program in the surrounding villages like study materials, school bags to school children, along with clothing and blanket etc. distribution to the needy people.
6.	The fund earmarked towards the capital cost and recurring cost/ annum for environmental pollution control measures shall be judiciously utilized to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. The funds so provided shall not be diverted for any other purpose.	As M/s Impex Steel Ltd. was purchased by ESPL through auction that's why we don't have the details of capital cost incurred.  Recurring cost for environmental protection measure being done as per requirement with no limitation to proposed directions for recurring expenses. It was approx. Rs. 2.5 Lakhs during this compliance period.  Suitably skilled manpower has been provided for an efficient operation, monitoring and maintenance of the pollution control devices installed.
7.	The Regional Office of this Ministry/CPCB/SPCB will monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to them regularly.	Six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data being submitted to MoEF&CC and Pollution Control Board in the soft copies as per the direction of Hon'ble MoEF&CC F. No. 106-12/EPE dated 11.05.2020.
8.	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and	EC was granted on 28 <sup>th</sup> July, 2008 and M/S Impex Steel Ltd. a closed unit was purchased by Eloquent Steel Pvt. Ltd. (ESPL) in December, 2017) and

#### Six Monthly Compliance Report (October, 2021 - March, 2022)

## M/s Eloquent Steel Pvt. Ltd. (Formerly M/s Impex Steel Limited)

	copies of the clearance letter are available with the SPCB/Committee and may also be seen at website of the Ministry of Environment and Forests at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in vernacular language of the locality concerned and a copy of the same shall be forwarded to the Regional office.	Assets Management Branch State Bank of India, Kolkata.  Since EC was granted on 28th July 2008; therefore,
9.	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	EC was granted on 28th July, 2008 and M/S Impex Steel Ltd. a closed unit was purchased by Eloquent Steel Pvt. Ltd. (ESPL) in December, 2017) and was taken over through auction from Stressed Assets Management Branch State Bank of India, Kolkata.  Since EC was granted on 28th July 2008; therefore, it is believed that the same has been compiled by the then project proponent.



<mark>डाइडीय स्टेंड वडाइड</mark> भारतीय स्टेट बैंक State Bank of India

### SALE CONFIRMATION ADVICE

i) M/s Eloquent Steel Pvt Ltd., "Diamond Prestige" 41 A, A J C Bose Road, 8the Floor, Room No. 801 Kolkata, West Bengal

SAMB/BR/ 17/4

Date: 22.12.2017

Dear Sir,

You are the successful bidder for Rs. 17.79 crs (Rs. Seventeen crores Seventy Nine lacs only) in the auction held on 22.12.2017 of the property mortgaged by M/s Impex Steel Ltd., and more fully described in Schedule A.

#### SCHEDULE A

As per Deed Nos.: I-4544, I-4548, I-4557, I-4560, I-4562, I-4563, I-4836, I-4838, I-4839, I-4842, I-4844, I-4845, I-4905, I-4907, I-4909, I-4973, I-4974, in the name of M/s. Impex Steel Ltd

- Factory land measuring 10.95 acre and building, factory shed thereon at Mouza -Nakera Joria, P.S-Salanpur, Dist: Burdwan, West Bengal on pari-passu basis with BOB.
- ii) P&M and other fixed assets (existing & future) on pari-passu basis with BOB.

You have remitted Rs.1,77,70,000/- through RTGS on 19.12.2017. You are advised to remit Rs.2,67,05,000/- (Rs. Two crores Sixty Seven lacs Five thousand only) immediately and the balance amount of Rs. 13,34,25000/- (Rupees Thirteen crores thirty four lacs twenty five thousand only) (including 1% TDS of Rs. 17,79,000/- in favour of M/s Impex Steel Ltd., PAN No. AABCI4019H) on or before 15th day of confirmation of sale, transfer of the said property in your favour.

You may kindly note that on failure to remit the balance amount within the specified period i.e on or before 15th day of confirmation of sale the amount already remitted would be forfeited.

FOR STATE BANK OF INDIA

AUTHORISED OFFICE THE STATE TO A THE TOTAL THE TENED SO 1 ASSETS, Management Branch Electric / Kolkata 700 071

bank.sbi

2 +91 33 2281 0623

+91 33 2280 3097 +91 33 2282 9134 sbi.04151@sbi.co.in প্রতিবদ্ধ পরিসম্পৎ বাবয়াপন শাখা নাগাল্যান্ড হাউস (অটম তল) ১১, এবং ১৩ শেক্সণীয়ার সরনী,

तनावप्रस्त आस्ति प्रवंधन शाखा नागालैन्ड हाउस, (अष्टम तल) १९ एवं १३ शेक्सपीयर सारणी Stressed Assets Management Branch Nagaland House, 8th Floor 11 & 13, Shakespeare Sarani,

#### F. No. J-11011/188/2011-IA. II (I)

### Government of India

Ministry of Environment, Forest and Climate Change (Impact Assessment Division)

Indira Paryavaran Bhawan Jor Bagh Road, Aliganj, New Delhi – 110003 E-mail: dirind-moefcc@gov.in Tel: 011-24695368

101. 011-24075500

Dated: 15th October, 2020

To

Shri. Deepak Kumar Agarwal,

Director,

M/s. Eloquent Steel Private Limited, Village: NakraJoria, P.O: Salanpur,

District: Paschim Burdwan, West Bengal – 700017.

E-mail: esplmoef@shakambharigroup.in

Subject: Transfer of Environment Clearance titled "Expansion of the existing unit by installation of 2 X 7.5 MVA Ferro Alloys Plant & 1 X 300 TPD Sinter Plant to manufacture Ferro Alloys and Manganese Ore Sinter at Mouza: Nakrajoria, P.S.: Salanpur, District: Burdwan in West Bengal" from M/s. Impex Steel Limited to M/s. Eloquent Steel Private Limited –regarding.

Ref.

- : (i) MoEF&CC letter No. J-11011/183/2008-IA-II (I) dated 28/07/2008
  - (ii) MoEF&CC letter No. J-11011/188/2011-IA-II (I) dated 20/09/2012
  - (ii) Online proposal no. IA/WB/IND/166435/2020 dated 07/08/2020 & subsequent ADS reply letter dated 31/08/2020

Sir,

- 1. Reference is invited to your online proposal no. IA/WB/IND/166435/2020 dated 07/08/2020 & subsequent ADS reply letter dated 31/08/2020 requesting to transfer the Environment Clearance accorded by MoEF&CC vide letter no. J-11011/183/2008-IA.II(I) dated 28/07/2008 and J-11011/188/2011-IA-II (I) dated 20/09/2012 from M/s. Impex Steel Limited to M/s. Eloquent Steel Private Limited.
- The Ministry of Environment, Forest and Climate Change (MoEF&CC) has examined the request submitted by you and the following points ae noted;
   A. Implementation status of the EC dated 28/07/2008 and 20/09/2012

File No.	Date	Project	Present status			
J-11011/183/2008- IA.II(I)	28/07/2008		within EC validity			



File No.	Date	Project	Present status			
		Salanpur, District, Burdwan in West Bengal.		till		
J-11011/188/2011- IA.II(I)*	20/09/2012	Expansion of existing Unit by installation of 2 X 7.5 MVA Ferro Alloys Plant & 1 X 300 TPD Sinter Plant to manufacture Ferro Alloys and Manganese Ore Sinter at Mouza Nakrajoria, P.S. Salanpur, District, Burdwan in West Bengal	are not installed t date in the plant	til		

\*Note: The facilities envisaged in the EC dated 20/09/2012 have not been installed and as per the available records, no validity extension has been obtained from MoEF&CC and the validity period of the EC dated 20/09/2012 was already expired on 19/09/2019.

#### B. Reasons for EC transfer:

The unit was not under operation for the last three years. Possession of M/s Impex Steel Ltd was made through bidding in Auction Notice, issued by Stressed Asset Management Branch of State Bank of India, Kolkata.

#### C. Documents submitted for EC transfer:

- i. Form No.7 for transfer of Environmental Clearance.
- ii. Authorization letter enabling Shri. Deepak Kumar Agarwal, Director to correspond and execute documents with MoEF&CC
- iii. Sale certificate dated issued by Stressed Asset Management Branch of State Bank of India, Kolkata.
- iv. Undertaking dated 28/07/2020 of M/s. Eloquent Steel Private Limited in a non-judicial stamp paper stating that they will be complying with the environmental safeguards mentioned in the Environment Clearance letter dated 28/07/2008 and 20/09/2012.
- v. Memorandum and Articles of Association of M/s. Eloquent Steel Private Limited.
- vi. Certificate of incorporation issued by the Ministry of Corporate Affairs to M/s. Eloquent Steel Private Limited on 11/09/2012.
- 3. As per the para 11 of EIA notification 2006, a prior environmental clearance granted for a specific project or activity to an applicant may be **transferred during its validity** to another legal person entitled to undertake the project or activity on application by the transferor, or by the transferee with a written "no objection" by the transferor to and by the regulatory authority concerned, on the same terms and conditions under which the prior environmental clearance was initially granted, and for the same validity period. No reference to the Expert Appraisal Committee or State Level Expert Appraisal Committee concerned is necessary in such cases.

- 4. This Ministry hereby decided the following:
  - i. Accepted the request for transfer of Environment Clearance accorded vide letter no. J-11011/183/2008-IA.II(I) dated 28/07/2008 from M/s. Impex Steel Limited to M/s. Eloquent Steel Private Limited subject to satisfactory compliance to all the stipulated specific and general conditions. You are also requested to obtain 'Consent to Operate' from the West Bengal Pollution Control Board in the name of M/s. Eloquent Steel Private Limited.
  - ii. Rejected the transfer process for EC dated 20/09/2012 as the units envisaged under the said EC have not been implemented within its validity period and the validity period of the said EC was already expired on 19/09/2019.
- 5. M/s. Eloquent Steel Private Limited shall comply with the all specific and general conditions stipulated in the Environment Clearance letter dated 28/07/2008.
- 6. In case, there is a change in the scope of the project, fresh Environment Clearance shall be obtained.

This issues with the approval of the Competent Authority.

Yours faithfully,

(A.K. Agrawal) Director

#### Copy to:-

- 1. Secretary, Department of Environment, Government of West Bengal, Secretariat Kolkata.
- 2. Deputy Director General of Forests (Central), Ministry of Environment, Forest and Climate Change, Regional Office (EZ), A/3, Chandrasekharpur, Bhubneshwar-751 023.
- 3. Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, Delhi-110032.
- 4. Chairman, West Bengal State Pollution Control Board, Paribesh Bhawan, 10A- Block LA, Sector -III, Salt Lake City, Kolkata 700 098.
- 5. Member Secretary, Central Ground Water Authority, West Block –II, Wing -3, Sector I, R.K.Puram, New Delhi 110086.
- 6. District Collector, Paschim Burdwan District, State of West Bengal.
- 7. Guard File / Record file / Monitoring file.

8. MOEF&CC Website.

(A.K. Agrawal)
Director

By speed post

भारत सरकार पर्यावरण एवं वन मंत्रालय

Government of India Ministry of Environment & Forests (IA Division)

Paryavaran Bhawan CGO Complex, Lodhi Road New Delhi - 110 003

E-mail: hsmalviya@gmail.com Telephone: 011: 24367076

July 28, 2008

F. No. J-11011/183/2008-IA(II)

M/s Impex Ferro Steel Ltd 33, Chittaranjan Avenue, 2nd Floor, Kolkata - 700012

West Bengal

jbecpl@yahoo.com, impex\_steel@yahoo.co.in, aruntripathy 1954@yahoo.co.in

Expansion of the plant by setting up of Ferro Alloy Plant (2x7.5 MVA) at Mouza Nakrajaria, P.O. Salanpur, District Burdwan, West Bengal by M/s Impex Steel Ltd. Environmental Clearance reg.

This has reference to your letter no. ISPL/LT/07-08 dated February 1, 2008 Sir. alongwith application in Form - 1 and project report seeking environmental clearance under EIA Notification 2006 and subsequent submission of EIA/EMP on 14th June 2008 during the expert appraisal Committee meeting.

- The Ministry of Environment and Forests has examined the application along with the EIA/EMP and noted that proposal is for environmental clearance for the plant by setting up of Ferro Alloy Plant (2x7.5 MVA) at Mouza Nakrajaria, P.O. Salanpur, District Burdwan, West Bengal by M/s Impex Steel Ltd. The total area of the plant is 23653.87 m<sup>2</sup>. Out of this 7805.78 m<sup>2</sup> is earmarked as green belt and open space. The proposed project 2 nos. of 7.5 MVA arc furnaces will be installed with a production capacity of 3840 TPA ferro manganese/silico manganese. The Jharkhand State boundary is located at 3-4 km towards North from the plant. The total cost of the project is Rs. 2825.18 Lakhs
- Bag filters system will be installed for control of air pollution from the ferro-alloy plant. The flue gases will pass through the hood, damper, heat exchanger followed by bag filter, ID fan and 30 meter high stack. The dust suppression system will be provided at material handling and transfer points. The total water requirement of the plant will be 18 KLD will be met from ground water. The domestic waste water will be treated in anaerobic baffle reactor and treated waste water will be used for plantation.

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IMPEX STEED LIMITED

Director

- 4. No public hearing is required as per para 7(ii) of EIA notification 2006 due to expansion of the ferro alloy plant in the same campus.
- 5. The Ministry of Environment and Forests hereby accords environmental clearance to the above project under the provisions of EIA Notification dated 14<sup>th</sup> September, 2006 subject to strict compliance of the following specific and general conditions:

#### A. SPECIFIC CONDITIONS:

- Project authorities shall provide monitoring facilities for all the stacks. Air pollution control equipments such as bag filters shall be installed to keep emissions levels below 100 mg/Nm³ and reports submitted to ministry's Regional Office at Bhubaneshwar, WBPCB and CPCB. Interlocking facilities shall be provided so that process can be automatically stopped in case emission level exceeds the limit.
- ii) Secondary fugitive emissions from furnace shall be controlled within the latest permissible limits issued by the Ministry. Guidelines / Code of Practice issued by the CPCB shall be followed.
- iii) All the treated wastewater shall be recycled and reused and 'Zero' effluent discharge shall be ensured.
- iv) Permission for drawl of ground water shall be obtained from the Central Ground Water Authority or State Ground Water Board and copy submitted to the Ministry's Regional Office at Bhubaneswar.
- v) The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.
- vi) The company shall regularly conduct Toxicity Characteristic Leaching Procedure (TCLP) test for the slag before its disposal and reports shall be submitted to Ministry's Regional Office at Bhubaneswar, CPCB and WBPCB along with the details of mode of disposal.
- vii) The hazardous slag generated from the furnace shall be disposed of in accordance with the Hazardous Waste (Management and Handling) Rules, 2003.
- viii) The company shall submit a complete solid waste management plan for disposal of various solid and hazardous waste generated from the plant to the Ministry's Regional Office at Bhubaneshwar within 3 months.
- ix) Green belt shall be developed in 7805.78 m<sup>2</sup> with adequate width and density to mitigate the effects of fugitive emissions in and around the plant as per the CPCB guidelines in consultation with DFO.

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Page 2 of 4

Director

IMPEX STEELALIMITED

 Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.

## B. GENERAL CONDITIONS:

- The project authorities must strictly adhere to the stipulations made by the West Bengal Pollution Control Board (WBPCB) and the State Government.
- No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.
- iii. At least four ambient air quality monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO<sub>2</sub> and NO<sub>X</sub> are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six months.
- iv. The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).
- v. The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA / EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.
- vi. The fund earmarked towards the capital cost and recurring cost/annum for environmental pollution control measures shall be judiciously utilized to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. The funds so provided shall not be diverted for any other purpose.
- vii. The Regional Office of this Ministry / CPCB / SPCB will monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to them regularly.
- viii. The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be

MPEX STEEL LIMITED

Director

- advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the Regional office.
- ix. Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.
- 6.0 The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- 7.0 The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner will implement these conditions.
- 8.0 The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public (Insurance) Liability Act, 1991 along with their amendments and rules.

(H.S: Malviya)
Joint Director

### Copy to:

- 1. Secretary (Environment), Government of West Bengal, Kolkata
- 2. Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-office Complex, East Arjun Nagar, New Delhi-110 032
- The Chairman, West Bengal Pollution Control Board, Paribesh Bhawan, 10-A, Block LA, Sector 3, Salt Lake City, Kolkata-700 091
- 4. Chief Conservator of Forests (Central), Regional Office, Western Regional Office, A/3, Chandrasekharpur, Bhubaneswar -751 023
- 5. Director, Monitoring Cell, MoEF
- 6. Guard file
- 7. Monitoring file
- 8. Record file

(H.S. Malviya)
Joint Director

CELL

IMPEX STEEL/LIMITED

Page 4 of 4

Director











<b>FOR</b>	MAT	NO:	<b>ENV</b>	/FM	/38

Name of the	:	Eloquent Steel Pvt. Ltd.				Type of Industry	7	:	Ferro Alloy	and	d SMS Unit	
Industry		(Formerly	(Formerly known as – Impex Steel Ltd.)									
Address	:	Vill. – Nak	Vill Nakrajoria, P.O. + P.S Salanpur, Dist Paschim				Sampling Date   :   21.03.2022					
		Bardhaman			Analysis completed on			26.03.2022 - 28.03.2022				
							Date of Issue		:	30.03.2022		
Sampling Plan	& l	Procedure	:	ENV/SOP/01	Deviation fron	Deviation from the Sampling Method and Plan :		No	Type of	:	Stack	
							Sample		Emission			
Sample ID No.	Sample ID No. : ENV/60/March/A/I Report No. : ENV/60/March/TR(A)/I/21-22											

#### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	SEAF (No.1) Through APC system				
Shape of Stack	:	Circular	Height of Stack (mtr.) (from	:	36.0	)
			G. L.)			
Materials of	:	M.S.	Stack I.D. at sampling point	:	1.60	)
Construction			(mtr.)			
Capacity	:	7.5 MVA	Height of sampling port	:	27.0	)
			(mtr.) (from G.L.)			
Emission Due to	:	Melting of Coke, Mn-Ore, Silica & Dolomite				
Fuel Used	:	Electrically Operated	Permanent Platform & Ladder	r	:	Yes
Working Fuel	:	Nil				
Consumption						
Pollution Control Device	:	Bag Filter (2 nos.) [756 bags in each Bag Filter]			•	

#### **B. RESULTS**

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS	
NO.						
1.	Flue Gas Temperature	oC	IS: 11255 (Part 1)	:	86.0	
2.	Barometric Pressure	mm of Hg.		:	756.0	
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	:	9.36	
4.	Quantity of Gas flow	Nm³/hr.	IS : 11255 (Part III)	:	55870.02	
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) 1985 RA 2003	:	126.35	
6.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	:	2.30	
7.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	:	<1.0	
8.	Concentration of	mg/Nm <sup>3</sup>	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	:	21.85	
	Particulate Matter		3685/D 3685M-98 (reapproved 2005):			
			Sec. 11(Vol. 3 11.07): 2011			

Remarks

Reviewed By:

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Indraui Blattacharyya

Approved By:

Dr. SUMIT CHOWDHURY
Technical Manager

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Branch Office : Siliguri ■ Haldia ■ Durgapur ■ Dhanbad ■ Gangtok ■ Port Blair ■ Dehradun ■ New Delhi

Overseas : UAE • Qatar • Netherlands











Name of the	:	Eloquent S	Stee	l Pvt. Ltd.			Type of Industry		:	Ferro Alloy	and	d SMS Unit
Industry		(Formerly	kn	own as – Impex S	teel Ltd.)							
Address	:	Vill. – Nak	rajo	ria, P.O. + P.S S	Salanpur, Dist. –	Paschim	Sampling Date	:	: 21.03.2022			
		Bardhama	ın				Analysis completed on			26.03.2022 - 28.03.2022		
							Date of Issue		:	30.03.2022		
Sampling Plan	1 & I	Procedure	:	ENV/SOP/01	Deviation fron	n the Samp	oling Method and Plan	:	No	Type of	:	Stack
										Sample		Emission
Sample ID No.		: ENV/60	)/M	arch/A/II		Report No	. : ENV/60/Mar	ch/T	R(A)	/II/21-22		

#### A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	SEAF (No.2) Through APC system				
Shape of Stack	:	Circular	Height of Stack (mtr.) (from	:	36.0	)
			G. L.)			
Materials of	:	M.S.	Stack I.D. at sampling point	:	1.60	)
Construction			(mtr.)			
Capacity	:	7.5 MVA	Height of sampling port	:	27.0	)
			(mtr.) (from G.L.)			
Emission Due to	:	Combustion of Coke & Reduction of Mn-Ore				
Fuel Used	:	Electrically Operated	Permanent Platform & Ladde	r	:	Yes
Working Fuel	:	Nil				
Consumption						
Pollution Control Device	:	Bag Filter (2 nos.) [756 bags in each Bag Filter]				

#### **B. RESULTS**

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
NO.					
1.	Flue Gas Temperature	оС	IS : 11255 (Part 1)	:	92.0
2.	Barometric Pressure	mm of Hg.	<del></del>	:	756.0
3.	Velocity of Gas flow	m/s	IS : 11255 (Part 3)	:	10.20
4.	Quantity of Gas flow	Nm³/hr.	IS : 11255 (Part III)	:	59871.28
5.	Concentration of SO <sub>2</sub>	mg/Nm <sup>3</sup>	IS 11255 (Part 2) 1985 RA 2003	:	110.27
6.	Concentration of CO <sub>2</sub>	% (v/v)	IS 13270 1992 RA 2003	:	2.2
7.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	:	<1.0
8.	Concentration of	mg/Nm³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	:	28.21
	Particulate Matter		3685/D 3685M-98 (reapproved 2005):		
	N		Sec. 11(Vol. 3 11.07) : 2011		

Reviewed By:

Remarks :

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Indraui Blattacharyya

Approved By:

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Overseas : UAE = Qatar = Netherlands











#### FORMAT NO: ENV/FM/57

Name of the	:	Eloquent S	Stee	l Pvt. Ltd.			Туре	of	f Industry		:	Ferro Alloy	and	d SMS Unit
Industry		(Formerly	ly known as – Impex Steel Ltd.)											
Address	:	Vill. – Nak	rajo	oria, P.O. + P.S S	Salanpur, Dist.	– Paschim	Sampling Date			:	21.03.2022			
		Bardhama	n				Analysis completed on			:	26.03.2022 - 28.03.2022			
							Date	of	Issue		:	30.03.2022		
Sampling Plan & Procedure : ENV/SOP/01 Deviation from						om the Samp	oling M	let	hod and Plan	:	No	Type of	:	Work Zone
												Sample		Air
Sample ID No. : ENV/60/March/A/VI Repo							. :		ENV/60/March	/T	R(A)/	VI/21-22		

#### A] **GENERAL INFORMATION**

1. Location of Sampling Inside the Ferro Division

**Duration of Sampling** 08 hrs. (10:00 a.m. - 06:00 p.m.) 2.

#### **METEOROLOGICAL INFORMATION** B]

1. Average Temperature (°C) 34.0 2. Average Relative Humidity (%) 70.0 3. Barometric Pressure (mm of Hg) 756.0

Smell or Odour No Remarkable Smell 4.

#### C1 RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Concentration of SPM	μg/m³	NIOSH 0500 : 2005	490.29

Remarks

Reviewed By:

· INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

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FORMAT NO : ENV/FM/57
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Name of the	:	Eloquent S	Stee	l Pvt. Ltd.		1	Type	of Industry		:	Ferro Alloy	and	d SMS Unit
Industry		(Formerly	kno	own as – Impex S	Steel Ltd.)								
Address	:	Vill. – Nak	rajo	ria, P.O. + P.S S	Salanpur, Dist.	- Paschim	Sampling Date				21.03.2022		
		Bardhama	ın				Analysis completed on				26.03.2022 - 28.03.2022		
							Date o	of Issue		:	30.03.2022		
Sampling Plan	Sampling Plan & Procedure : ENV/SOP/01 Deviation fro						oling Me	ethod and Plan	:	No	Type of	:	Work Zone
											Sample		Air
Sample ID No. : ENV/60/March/A/VI Report No. : ENV/60/March/TR(A)/VI/21-22													

#### A] GENERAL INFORMATION

1. Location of Sampling : Inside the Ferro Division

2. Duration of Sampling : 08 hrs. (10:00 a.m. – 06:00 p.m.)

#### B] METEOROLOGICAL INFORMATION

Average Temperature (°C) : 34.0
 Average Relative Humidity (%) : 70.0
 Barometric Pressure (mm of Hg) : 756.0

4. Smell or Odour : No Remarkable Smell

#### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Concentration of SO <sub>2</sub>	μg/m³	IS 5182 (Part 2) 2001 & ASTM D 2914-01 reapproved	18.56
			2007: Sec. 11 (Vol. 11.07) : 2011	
2.	Concentration of NO <sub>2</sub>	μg/m³	IS 5182 (Part 6) 2006 & ASTM D 1607-91 reapproved	35.05
			2005 : Sec. 11 (Vol. 11.07) : 2011	

Remarks :

Reviewed By:

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FORMAT NO: ENV/FM/57

Name of the	:	Eloquent S	Stee	l Pvt. Ltd.			Туре	of Industry		:	Ferro Alloy	and	l SMS Unit
Industry		(Formerly	kn	own as – Impex S	teel Ltd.)								
Address	:	Vill. – Nak	rajo	ria, P.O. + P.S S	Salanpur, Dist. – Pa	aschim	Sampling Date			:	: 21.03.2022		
		Bardhama	ın			Analy	sis completed or	1	1:	26.03.2022	- 2	8.03.2022	
							Date of Issue			:	30.03.2022		
Sampling Plan	1 & I	Procedure	:	ENV/SOP/01	Deviation from the Sampling Method and Plan :			:	No	Type of	:	Work Zone	
									Sample		Air		
Sample ID No.	: ENV/60	)/M	arch/A/VII	Re	eport No	. :	ENV/60/March	1/T	R(A)/	VII/21-22			

#### A] **GENERAL INFORMATION**

1. Location of Sampling Near Raw Materials Stock Yard **Duration of Sampling** 08 hrs. (10:30 a.m. - 06:30 p.m.) 2.

#### **METEOROLOGICAL INFORMATION** B]

1. Average Temperature (°C) 32.0 2. Average Relative Humidity (%) 68.0 Barometric Pressure (mm of Hg) 3. 756.0

4. Smell or Odour No Remarkable Smell

#### C1 RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Concentration of SPM	μg/m³	NIOSH 0500 : 2005	390.62

Remarks

Reviewed By:

· INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

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Approved By:

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FORMAT NO: ENV/FM/57

Name of the	:	Eloquent S	Stee	l Pvt. Ltd.			Туре	of Industry		:	Ferro Alloy and SMS Unit		
Industry		(Formerly	kno	own as – Impex S	Steel Ltd.)								
Address	:	Vill. – Nak	rajo	ria, P.O. + P.S S	Salanpur, Dist.	– Paschim	Sampling Date			:	21.03.2022		
		Bardhama	ın				Analy	sis completed on	1		26.03.2022 - 28.03.2022		
							Date	of Issue		:	30.03.2022		
Sampling Plan	Sampling Plan & Procedure : ENV/SOP/01 Deviation from						ling Mo	ethod and Plan	:	No	Type of	:	Work Zone
											Sample		Air
Sample ID No. : ENV/60/March/A/VII Report No. : ENV/60/March/TR(A)/VII/21-22													

#### A] GENERAL INFORMATION

Location of Sampling
 Near Raw Materials Stock Yard
 Duration of Sampling
 08 hrs. (10:30 a.m. - 06:30 p.m.)

#### B] METEOROLOGICAL INFORMATION

Average Temperature (°C) : 32.0
 Average Relative Humidity (%) : 68.0
 Barometric Pressure (mm of Hg) : 756.0

4. Smell or Odour : No Remarkable Smell

#### C] RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Concentration of SO <sub>2</sub>	μg/m³	IS 5182 (Part 2) 2001 & ASTM D 2914-01 reapproved	9.60
			2007: Sec. 11 (Vol. 11.07) : 2011	
2.	Concentration of NO <sub>2</sub>	μg/m³	IS 5182 (Part 6) 2006 & ASTM D 1607-91 reapproved	28.70
		and the same of	2005 : Sec. 11 (Vol. 11.07) : 2011	

Reviewed By:

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Indrani Blattackeryja

Approved By:

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#### FORMAT NO. ENV/FM/40

### TEST REPORT

Name of the : Eloquent Ste				el Pvt. Ltd.					Type of Industry		:	Ferro Alloy and SMS Unit						
Industry (Formerly				(Formerly K	Known as – Impex Steel Pvt. Ltd.)													
Address		:	1	Vill. – Nakrajoria, P.O. + P.S. – Salanpur, Dist.						S	Samplin	g Date		:	21.03.2022			
			-	– Paschim Bardhaman						Period of Analysis		:	26.03.2022 - 29.03.2022					
											Date of Issue		:	31.03.2022				
Sampling Plan &			:	: ENV/SOP/01		Deviation from the			ne	:	No	No Type		of :		Ir	Industrial Effluent Water	
Procedure						Sampling Mo	ethod				Samp		le		(Grab)			
						and Plan								2 E				
Location :		R	ecy	ecycling Sar		nple ID No. :		]	ENV/28/M		arch/W		Report		:	ENV/28/March/TR(W)/21-		
		W	Water Tank											No.			22	

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH value	4500 H+B APHA 23rd Edition, 2017	-	6.83
2.	Total Suspended Solids	2540 D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	25.0
3.	Oil & Grease	5520 Oil B/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	4.0
4.	Chemical Oxygen Demand	5200 COD B/C/D APHA 23 <sup>rd</sup> Edition, 2017	mg/l	70.0
5.	Biochemical Oxygen	5210 BOD B APHA 23 <sup>rd</sup> Edition, 2017	mg/l	7.0
	Demand for 3 days at 27°C			

Reviewed By:

· INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Approved By:

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Technical Manager

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### **TCLP REPORT**

1. Name of the Industry : Eloquent Steel Pvt. Ltd.

(Formerly known as - Impex Steel Ltd.)

2. Address : Vill. – Nakrajoria, P.O. + P.S. – Salanpur, Dist. –

Paschim Bardhaman

3. Report No. : ENV/1131C/S/M/21-22

4. Date of sampling : 21.03.20225. Reporting Date : 28.03.2022

6. Type of sample : Slag7. Location : Ferro Slag

<u>Sl.</u> <u>No.</u>	<u>PARAMETERS</u>	<u>METHOD</u>	<u>UNIT</u>	<u>RESULTS</u>
1.	Zinc (Zn)	EPA 1311 : 1992	mg./l	6.80
	A13	APHA 23 <sup>rd</sup> Ed., 3111 B : 2017		
2.	Copper (Cu)	EPA 1311 : 1992	mg./l	3.10
	and.	EPA 3050 B, 1996/EPA 200.6 : 1998		
3.	Nickel (Ni)	EPA 1311: 1992	mg./l	2.65
		APHA 23rd Ed., 3111 B: 2017	T <sub>a</sub>	
4.	Lead (Pb)	EPA 1311 : 1992	mg./l	1.35
		EPA 3050 B, 1996/EPA 200.9 : 1998	1500	
5.	Cadmium (Cd)	EPA 1311 : 1992	mg./l	< 0.002
.2		EPA 3050 B, 1996/IS 3050 (Part 46)	100	

Reviewed By:

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Indrawi Blattackeryye

**Approved By** 

Dr. SUMIT CHOWDHURY

Technical Manager

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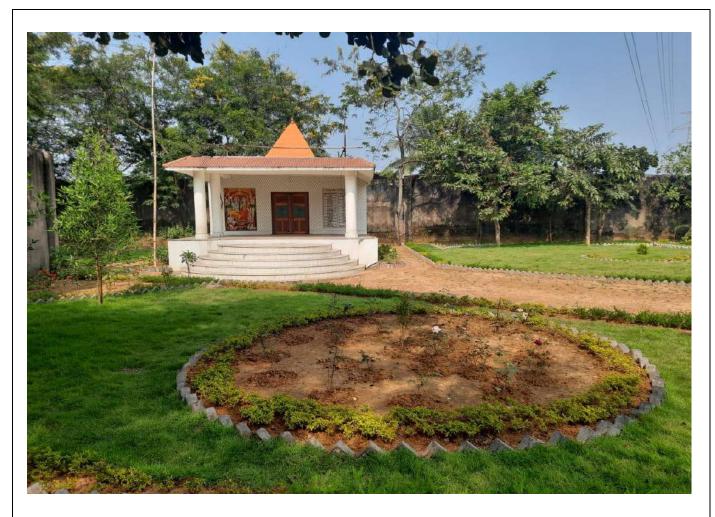
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## **PLANTATION WITH INDEGINOUS SPECIES**





















# Annexure – 8A

# **ELOQUENT STEEL PRIVATE LIMITED**

(Formerly M/s Hira Concast Ltd. & M/s Impex Steel Ltd.)
NAKRADRIA, PO. & PS. SALANPUR, DIST. WEST BURDWAN, WEST BENGAL, PIN-73357

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ame of t	Name of the Employees	Father's name	Designation	AGE	Weight PR	1 BP	CBG	CBC (NORMAL) AB-NORMAL)	Group	RH factor	r ECG	X-RAY	Audiomatry	Eye Vision (Distance)	Eye Vision(Near)	Colour	Dental	Pulmonary Function Test	Remarks
3	SANJIV TIWARY	SURYA DEO TIWARI	GENERAL MANAGER	62 70	70.00 95	120/80	110	WMR	÷0	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
MAC	MACHAN BHANDARI	RATAN BHANDARI	ELECTRICIAN			3 130/80	122	WWR	8+	POSITIVE NAD	E NAD			NAD	NAD	NAD	NAD	NAD	
MAM	MANABENDRA NAYAK	DILIP NAYAK	HELPER	32 7	76.00 97	140/90	0 115	WMR	+ 100	POSITIVE	ENAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
RAI	RANJAN KR BEHRA	LATE HADIBANDHU BEHERA	PLUMBER	54 6	63.00 67	150/80	3116	WWW	ŧ	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
MAN	MANORANJAN SWAIN	KHAGESWAR SWAIN	SUPERVISOR-RAW MATERIAL	43 5	90 90	130/90	8tt (	WMR	¥.	POSITIVE	ENAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
IA	IAYKUMAR SINGH	LORIK SINGH	WELDER	40 7	70.00 94	130/70	070	WMR	B+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
AKSH	I AKSHMI KANTA MONDAL	NISHITH MONDAL	WELDER		-			WWR	+ ¥	POSITIVE NAD	ENAD	NAD	NAD	NAD	OVN	NAD	NAD	OVAD	
	TNPATRA		GENERAL MANAGER		301 00.77	6 140/90		WMR	0	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
1	MDINAUSHAD	MD MOIN	FITTER	38 6				WWR	B+	POSITIVE	ENAD	NAD	NAD	QVN	NAD	NAD	NAD	NAD	
2	KANCHAN PAUL	BADAL PAUL	FOREMAN		75.00 86	6 130/70	0 120	WMR	B+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
	RAJESH		ASSISTANT MANAGER	51 6	53.00 113	3 140/90	125	WMR	+0	POSITIVE	E NAD	NAD	NAD	NAD	NAD	OVN	NAD	NAD	
ľ	AVECO BUADUSE	RICHAR TANKS	HFIPER	+	60.00 71	110/80	120	WMR	B	POSITIVE	E NAD	NAD	NAD	NAB	NAD	NAD	NAD	NAD	
ARI	ARHICHEK MONDAI	BINAL MONDAL	WELDER	22 6	-	41111		WMR	+0	POSITIVE		NAD		NAD	NAD	NAD	NAD	NAD	
2	MD KHI IRSID	MD RAFIOUF KHAN	FITTER	+	+		J.,	WMR	to	POSITIVE				NAG	NAD	NAD	NAD	NAD	
DAR	PREMNATHSARKAR	SHOLA SONKAR	WELDER	-				WMR	+8	POSITIVE	E NAD	NAD	NAD	DAN	NAD	NAD	NAD	NAD	
1	IMTIAZ ANSARI	WASID ANSARI	WELDER	-	55:00 8	82 106/60		WMK	-8+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
PAG	PANEHANAN MALIK	SUNII MALICK	WELDER	-	-	88 140/80		WMR	+Y	POSITIVE	E NAD	NAD		NAD	NAD	NAD	NAC	NAB	
	ARUN PAUL	NARAYAN PAL	SENIOROFFICER					WMR	B+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	DAN	NAD	NAD	
	UTTAM CHOSH	MANIK GHOSH	METAL YARD	44 6	56.00 10	103 140/90	0 120	WMR	to	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
ANA	ANANTACHOWDHURY	PRASHANTA CHOWOHURY	METAL YARD	40	69.00	05/011 96	201 0	WMR	B+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NACI	NAD	NAD	
1	TABAS NATH	HIN NATH	WELDER	H	65,00 9	93 120/60	0 115	WMR	A+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	QVN	NAD	NAD	
d	PARITOSH SADHU	SHAKTIPADA SADHU	FITTER	29 6		-	L	WMR	B.	POSITIVE	-	NAD		NAD	NAD	NAD	NAD	NAD	
	SUJITKRROY	LT JOCESH CHANDRA ROY	MIS ASSISTANT	-				WMR	Ψ.	POSITIVE	E NAD	NAD		NAD	DAN	DAN	NAD	NAD	
X	AKASH KR SINGH	KAUSHAL KISHOR SINGH	TRAINEE	-	-	-		WMR	B+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
VIS	VISHAL KR SHARMA	NATWAR LAI SHARMA	EXECUTIVE	22	81.00 9	97 120/80	0 120	WMR	B+	POSITIVE	E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
BIPA	BIPADHARAN MONDAL	TARUN MONDAL	ASSISTANT		52.00 8	85 120/70	1111	WMR	+0	POSITIVE	E NAD	NAD		NAD	NAD	NAD	NAD	NAD	
N.	SANJIN KR SINGH	UMESH CHANDRA SINGH	SENIOR EXECUTIVE		73.00 1	116 140/90	0 120	WMR	H H	POSITIVE	-			NAD	NAD	NAD	NAD	NAD	
RABIN	RABINDRANATH MONDAL	LAKHI KANTA MAGNDAL	EXECUTIVE		67,00 7	78 130/70	0 125	WMR	'A+	POSITIVE	E LYH	NAD	NAG	NAD	NAD	NAD	NAD	NAD	
1	MANTUTHAKUR	MAHADEY THAKUR	FITTER	38	59.00 5	58 120/80	011 0	WMR	8+	POSITIVE	-			NAD	NAD	OWN	NAD	NAD	
80	BINOD SHANKAR	RAJBALISONKAR	FITTER	33 6	65.00 7	06/091 6/	0 130	WMR	AB+	POSITIVE	NAD A	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
FA	FALGUNI MUKHERJEE	LATE BASUDEB MUKHERJEE	MRP INCHARGE	45	70.00 8	86 130/80	135	WMR	AB+	POSITIVE	JE NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
1	KOUSHIK CHOSH	ASOK CHOSH	SHIFT INCHARGE	42	74.00	76 120/80	0 140	WMR	AB+	POSITIVE	/E NAD	ONN	NAD	NAD	NAD	NAD	GVN	NAD	
1	MD ASLAM KHAN	MD IBRAR	MECHANIC				100	WMR	B+	POSITIVE	JE NAD	NAD (	NAD	NAD	NAD	NAD	NAD	NAD	
UI	SATYAJIT GHOSH	SWAPAN KUMAR GHOSH	CONTROL ROOM	30	\$2.00	02/011 82	0 130	WWR	#	POSITIVE	re NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
	BABLU PAUL	NEMAI PAUL	PLORKLIFT OPERATOR	2.8	70.00	80 125/70	0 130	WMB	ō	POSITIVE	/E NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
0	DILIP KR PRADHAN	UDAYA PRADHAN	TECHNICIAN	-	71.00	02/011 06	0.	WWR	A	POSITIVE	JE NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
SAT	SATYANABAYAN MODI	JIBAN MODI	CRAIN OPERATOR	38		90 120/80	-	WWR	AB*	POSITIVE	/E NAD	NAD		NAD	NAD	NAD	NAD	NAD	
103	BRINDABAN PAUL	DHIRANDRANATH PAUL	CRAIN OPERATOR	40	75.00	98 140/90	200	WWR	đ	POSITIVE			NAD	NAD	NAD	NAD	NAD	NAD	
*	KALYAN SHARMA	LATE MOHAN LAL SHARMA	SUPERVISOR	25	84.00	55 140/90	90 140	WWR	AB÷	POSITIVE	YE NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
																		Commence of the last of the la	

Seal & Date of the Medical Organication (SANG)

# **ELOQUENT STEEL PRIVATE LIMITED**

(Formerly M/s Hira Concast Ltd. & M/s Impex Steel Ltd.)
NAKRAJORIA, PO. & PS. SALANPUS, DIST. WEST BURDWAN, WEST BENGAL, PIN-713357
Health checkup details of Employees

e: 12.03.2022 (Saturday)

												PARAMETERS	45					
Name of the Employees	Father's name	Designation	AGE We	Weight PR	8 8 8	CBC	CBC (NORMAL) AB-NORMAL)	Blood	RH factor	ECC	X-RAY	Audiomatry	Eye Vision (Distance)	Eye Vision(Near)	Colour	Dental	Pulmonary Function Test	Remarks
KULDEEP ROY	MANMOHAN RAY	ASSISTANT MANAGER	38 69	68 00.69	130/20	521	WWR	å	POSITIVE	NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
SK NUR ALAM	SK RAMJAN	DRIVER	32 58	58.00 98	110/70	13.0	WWR	Re	POSITIVE	NAN	MAN	NAN	N. S. S.	0.00	4.5	+	-	
ANAND KR MAHATO	DHIRENDRA MAHTO	FITTER	+	1	-		WAME	n a	DOCITIVE	w <b>a</b> nn	NAD.	awa.	CAN	NAU	NAD	-	-	
NANDLAL MONDAL	PRAHLAD MONDAL		+	1		1	WW	10	DOCITIVE		NAC.	OV.	ON	NAD	NAD	1		
JAMES MEHTA	JOSAF MEHTA	ATOR	+	+			MANAGE		COSTINE		OWN.	NAD	NAD	MAD	NAD			
BINOD PATEL	SHIV KUMAR PATEL	۰	+	+-			WIAD	1	COCITIVE		NAD	NAD	NAD	NAD	NAD	+	4	
PANKAJ KUMAR	BIJAY SINGH		+	+	130/00		WAND	1	POSITIVE		NAD	NAD	NAD	NAD	NAD	+	NAD	
COPALYADAV	LTCA 10 VADAV		+	+	00/000	.1.	Castan		POSITIVE	NAME OF THE PERSON OF THE PERS	NAC	NAD	MAD	NAD	NAD	NAD	NAD	
ANUP KR MONDAL	BISHNUPADA MONDAL		+	+	130/80	440	WINE	4	POSITIVE		ON O	NAD	NAD	NAD	NAD	+	NAD	
ANIL HANSDA	SHAMBHU HANSDA	-	-	+			MINE	-	POSTANE		NHO.	NAD	NAD	NAD	NAD	+	NAD	
HARENDRANATH MARANDI	NAREN MARANDI	T	+	+			CANAL	8			N.S.	OVA	NAD	NAD	NAD	-	NAD	
PRAMOD SHARMA	PARASSHARMA		+	+	-		NA WAR	+0		NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
PRAVAKAR SINGH	I AT RABUSINGH	0.7.0	+	+	-		WINE	1			NAD	NAD	NAD	NAD	NAD	NAD	NAD	
RASINTH	BAN MONDAN SINCE	+	+	1	150/80		WMK	1	POSITIVE		NAD	NAD	NAD	NAD	NAD	NAD	NAD	
DADAMETERATE	NAM MAINDAN SINCH	4	+			125	WMR		POSITIVE	NAD	NAD	NAD	NAD	NAD	NAD	NAD	OVN	
AND SINGE	CURDED SINGH	SER	+	26,00 66	-	135	WMR	+0	POSITIVE	NAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
SAJAT NH CHOWOHORY			55 72.	72.00 112	107/20	130	WMR		POSITIVE	NAD	NAD	NAD	NAD	NAB	GAN	NAD	NAM	
AKASH KR RAJAK	AJAY RAJAK	CONTROL ROOM 2 OPERATOR	25 61.	61.00 84	110/60	501	WMR	8	POSITIVE	WAD	NAD	NAD	NAD	NAD	NAD	NAD	NAD	
SANTOSH MONDAL	RAJKUMAR MANDAL	JCB OPERATOR 3	31 63	63,00 82	110/70	145	WMR		POSITIVE	NAD	MAIN	NAM	0774	4914				
BIKASH SAUDAI	SADHU BALMIKI	ELECTRICIAN	-	+	-	140	WMR	ď			MAN	200	200	NAD	NAD	NAD	NAD	
SOURAY MONDAL	CANESH MONDAL	HELPER 2	-			130	WMR				MAG	NAN	ava.	NAD	NAU	NAB	NAD	
MADHAVROY	SITARAM ROY	PLUMBER		68.00 72		135	WMR	1			NAB	CAN	O VAD	NAD	NAD A	NAD	NAD	
CHANCHAL KUNDU	ULIWAL KUMAR KUNDU	ASSISTANT MANAGER 3	36 70.00			130	WMR				NAD	NAD	NAD	NAB	NAD	NAD	NAD	
ARUN KRUHA	SHUBHITLALJHA	SUPERVISOR	49 67.00	.00 85	130/70	140	WMR	+	POSITIVE	CAN	NAD	NAD	202	000	1	1000	200	
PARTHA DAS	SANTOSH DAS		-	-		155	WMR	B.			MAD	No.	0014	O-M	NAD	NAI	NAD	
ABHUIT CHOSH .		SENIOR MANAGER 4	48 72.00	-	120/80	15.0	WMR	t	OCCUTAVE		44.4	TAN .	Contract of the Contract of th	CONT	NAU	NAD	NAD	
SHASTIDUTTA	GOLAK NATH DUTTA	-	-	+		130	WAND	$^{+}$	DOCUTION OF		200	200	NAD	NAD	NAD	NAB	NAD	
KANKAN BHOWMIK	CHITTARANJAN BHOWMIK	8	+	+		200	WINAD	0	SOUTHER	200	OAN.	NAC	NAD	NAD	NAD	NAD	NAD	
MUNNAHELA	HOSENI HELA	>	-	-		135	WMR				NAD	NAD	NAD	NAD	NAD NAD	NAD NAD	NAD	
RAMNARAYAN KESHRI	JOKHAN PRASAD KESHRI	EXECUTIVE	4 55.00	00.	110(70	130	WMR	+	POSITIVE	NAD	NAD	NAD	NAN	200	MAN	NAN.	4000	
RAHUL KR SINGH	ANIRUDHA SINGH	ENGINEER 2	28 88.00	-		145	WMR	۲			CAN	NAM	200	aw.	NAN.	CAC	NAD	
NISHITLAYEK	RANJITLAYEK	BATCH OPERATOR 3	32 70.00	-		140	WMR	AR	POSTIVE		NAD	NA NA	NAD.	NAD	CAN.	NAD	NAD	
ABHAY KR SRIVASTAY	BINOD PRASAD SRIVASTAVA	MANACER	36 80.00	-	130/70	145	WMR	-			000	NA P	000	den	NAS.	NAD	NAD	
SUSANTA MONDAL	SWADHIN MONDA?	TOUR MICH.		-	100		-	-	1		ave.	NAU.	NAD	NAU	NAD	NAD	NAD	
The state of the s	The state of the s		35 75.00	-1	95 120/80	520	WMR	**	POSITIVE NAD		NAD	NAD	NAD	NAD	NAD	NAD	NAD	

# Annexure – 8B

## **PHOTOGRAPHS OF HEALTH CHECKUP CAMP**

















## Annexure – 9

## WEST BENGAL POLLUTION CONTROL BOARD

'Paribesh Bhawan' Bldg. No. - 10A, Block - LA, Sector-III Salt Lake City, Kolkata-700 098 TEST BENOAL PROPERTY OF THE PR

20

218/06/18

apply for renewal of consent 60 (Sixty) days before expiry

Consent Letter Number: CO 110129

Memo Number: 1530 - HPB PJ Red (Bm) | cont (SI) 107

Date: 28/06/13

#### Consent to Operate

under

Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974, as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981, as amended and Rules and Orders made thereunder, hereby grants its consent to:

M/s Eloquent.	Steel Put Ltd.	(Formerly Known on M	3 Imos
Steet Ltd		(Address of Regd. office/Head/Office	
(hereinafter referred to as Ap			
P.O. + P.S.	- Salanow	111 - Nakrajoria r, Dist-faschim Be	ndhar
		(Detailed address of the manufa	cturing unit)
for a period from	W	6.30.06.2023	Charles of the Control of the Contro
		्रा ।	Je

to operate the industrial unit and to discharge liquid effluent and to emit gaseous effluent from the premises/land of the industrial unit, in accordance with the conditions as mentioned in the Annexure to this consent letter provided on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in the Table I & II of this consent letter and in the Environmental (Protection) Act, 1986.

Breach of the conditions and / or failure to comply with the directions as set out in the Annexure shall render the applicant liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the applicant.



For and on behalf of the State Board

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

### ANNEXURE

Consent to M.	& Eloque	It Steel F	vt. Ltd. (F	formerly 7	known as m/s
for its unit at	Imper Sto	el Ltd.)	VIIIA	Vakrajeni	(normal m/s
P.O. + P.S -	Salanpu	m, Dist.	- Paschim	Bardha	Mass
Conditions:					
01 This Co	nsent is valid for the	manufacture of :-			

S1. No.	Name of major products and by-products	Quantity manufactured per month
01	Ferro Manganese	2625 MT
02	Silico Mannesper	1875 MT 4417 MT
03	Silico Monganeso M.S. Ingot	4417 MT
04	Q Commence with the control of the c	
05		
06		
07		
08		
09		
10		
11		
12		

02.	The Applicant shall remain responsible for quantity and quality of liquid effluent and air emissions.
03.	Daily discharge of industrial liquid effluent shall not exceed
04.	Daily discharge of domestic liquid effluent shall not exceed KL.
05.	Daily discharge of mixed (industrial & domestic) liquid effluent shall not exceed
06.	The Applicant shall discharge liquid effluent to
07.	To bring into any altered or new outlet/outfall or to change the place of discharge, the Applicant shall have to inform the Board and obtain prior permission of the Board in this effect.
08.	The Applicant shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given in Table-I in page 03.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

/	P/ 1	C+ 1 1 1 1	11/5 0	Le as male T
Consent to M	to great	OLEON TVILL	to Former	y Known as my's In
for its unit at	1 1	YIL -!	Vakrazonia	0 11
P.O. +P.	SSalanp	wr, Dist.	- Paschian	Barthaman

- 11. The Applicant shall install suitable device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board.
- 12. All the stacks connected to various sources of emissions must be designated by numbers such as S-1, S-2, S-3, etc., and this must be painted/displayed to faciliate identification.
- 13. The Applicant shall install comprehensive control system consisting of pollution control equipment as is warranted with reference to generation of air emissions and operate and maintain the same continuously so as to achieve the level of pollutants of the Standard as given in Table-II below:

#### Table-II

Stack No.	Stack height	Stack attached to (sources and	Volume Nm³/hr.	Velocity of gas emission	Concent	rations o	f paramet	ters not to exceed	Frequency of emission sampling
	from G.I., (in mts.)	control system. if any):		m/sec	SPM (mg/Nm³)	CO (%v/v)	No ii		00
S-I	35	SEAF CAXTS	mva)		100		.,-		Half
S-2	30	62 Nos. Ind furnace	netion 2×7M7	1chnuge	150	-			yearly
S-3	7	62 Nos. SEAF C2X7.5 02Nos. Ind Furnace D.G. Set 250 KVA		-	150	l			-Do-
S-4									
S-5									
S-6					Degen			and a much	
S-7									
S-8						(1 = 2 h	7. 3.7. 363.4 V		8
S-9				24.17.44		2.623			
S-10									

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Continued.....

		Table-I		
Outlet No.	Nature of effluent	Parameters	Standard	Frequency of effluent sampling
01	Domestic	pH	Between: 5.5 to 910	YRam!
	Majaria Ottobi	Total Suspended Solids	Not to exceed: /co mg/1.	
		Biochemical Oxygen Demand (3day at 27°C)	Not to exceed: 30 mg/l.	HAND A SERVE
The second		Chemical Oxygen Demand Oil & Grease	Not to exceed: 250 mg/1.  Not to exceed: 10 mg/1.	
		Oil & Oilease	Not to exceed: 10 mg/1.	
Medali i				
				N. C.
Andrew Control				
12 12 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15		- Comment Comments		
19. The	Applicant fall Control of Politisions of the sa	s in the		Water (Prevent comply with
o. Dail	y water consum	nption for the following purposes should not ng, spraying in mine pits and boiler feed wate	r →	22
o. Dail	y water consum ndustrial coolin Water used for	ng, spraying in mine pits and boiler feed wate gardening should be included in this category	r → y of use)	
prov  0. Dail  1. (	y water consum ndustrial coolin Water used for Domestic purpo	ng, spraying in mine pits and boiler feed wate gardening should be included in this category	r →	
prov  0. Dail  1. (	y water consum ndustrial coolin Water used for Domestic purpo	ng, spraying in mine pits and boiler feed wate gardening should be included in this category see reby water gets polluted and the pollutants	r → y of use)	06

Continued.....

		(5	)			
MI	Blogger	Stool Pr	+ 141	(Farment	known or the	Vs T
Consent to 1113.	t=0 (1+1)			Transaction of		/
for its unit at	Eloquent teel Ltd)	Vill	Nakpa	ryopia		
P.O. + P.S	-Salanpu	n Dist -	Pasch	in Randl	Jamon.	
1. V	O CONSTRUCTION	. E for worth . Fr. W. do for	faction Matter	A		

- 14. The Applicant shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform, etc. for monitoring/sampling the air emissions and the same shall be made available for inspection and use by the State Board's staff as well as State Board's authorised agencies.
- 15. The Applicant shall observe the following fuel consumption pattern :-

Sl. No	Type of fuel	Quantity consumed per day	Fuel burning operation where the fuel is used
01	Carrier Services		
02			
03			
04			
05			

16. The Applicant shall maintain the generation and treatment/disposal of non-hazardous solid waste as specified below:-

Type of waste	Quantity	Treatment	Disposal
Fe-Mn Slav	250 MT/month		Recycled
	1400 m - / month		Road development

17. The Applicant shall take adequate measures for control of noise levels from its own sources within the premises within the limit given below:-

Time 10	Limit in dB(A) Leq
Day Time (06 a.m. to 09 p.m.)	<b>45</b>
Night Time (09 p.m. to 06 a.m.)	55

- 18. The Applicant shall at all times maintain good house-keeping, proper working order, and operate efficiently for control of pollution from all sources so as not to cause nuisance to surrounding areas/inhabitants and to achieve compliance with the terms and conditions of the consent.
- 19. The Applicant shall bring about at least 33% of the available open land under the green coverage / plantation.
- 20. The Applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the Applicant to maintain compliance with the terms and conditions of the consent. In absence of such an alternate electric power source, the Applicant shall stop, reduce or otherwise control production to abide by the terms and conditions of the Consent regarding pollution level.
- The Applicant shall install a separate energy meter showing the consumption of energy for operation of pollution control devices.
- 22. The Applicant shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 23. The Applicant shall provide drainage system for conveying industrial and domestic liquid waste. Storm-water drain shall be kept separate from the drainage system meant for industrial and domestic liquid waste

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Continued.....

	(0)	
Co	sent to M/s Eloquent Stool Pit 1/16	
for	sent to M/s Eloquent Steel Pvt 1+1. (Formerly Known a sunit at Ms Inspex Steel 1+1.) Vill Norknowjania	4
P.	The Applicant shall maintain a separate register showing	_
.4	- Disk - Porchim Roll	
24.	The Applicant shall maintain a separate register showing	

- The Applicant shall maintain a separate register showing consumption of chemicals used in pollution control sys-
- The Applicant shall get the samples of hazardous wastes/leachates analysed at least once in ..... from the laboratory recognised of the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
- The Applicant shall provide adequate and safe facility for collection of air, waste water and solid waste samples by
- The Applicant shall submit to the State Board by the 30th September of every year the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form -V) as required under the provisions of rule 14 of the Environment (Protection) [Second Amendment] rules, 1992.
- 28. The Applicant shall allow the Officers of the State Board to enter into the applicant's premises at any reasonable time to inspect the pollution control systems as well as monitoring and measuring devices in connection with
- 29. The Applicant shall maintain an Inspection Book in the factory premises which shall be made available to Officers & employees of the State Board for inspection, review and to write down any direction or observation as is deemed necessary during the inspection from time to time.
- 30. The Application shall furnish to the State Board all information in respect of quality, quantity, rate of discharge,
- 31. The Applicant shall maintain adequate number of qualified and trained personnel among his staff for proper maintenance and operation of the effluent treatment and / or emission control devices and for overall environment
- The Applicant shall have to make registration for the use of groundwater if any, with Central Ground Water Author-
- 33. The Applicant shall intimate to the State Board immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quality as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The Applicant Shall (i) take all steps adequate to prevent such accident discharge/release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
- 34. The Applicant shall make an application to the State Board in the prescribed form for renewal of the consent at least
- 5. The Applicant shall not make any alternation/modification/expansion in the existing manufacturing process and equipment as well as the pollution control system without prior approval of the Board.
- 5. The Applicant shall comply with the conditions as laid down in the Manufacture, Storage and Import of hazardous Chemicals Rules, 1989 and Hazardous Wastes (Management & Handling) Rules, 1989. dditional Conditions 23/04/18

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

### WEST BENGAL POLLUTION CONTROL BOARD



Asansol Regional Office ADDA Commercial Market, 2rd Floor, Opp. Asansol Fire Station, G. T. Road, Asansol, Paschim Bardhaman -713 301 2 : 091 (0341) 2305407/8, : www.wbpcb.gov.in

Memo No.329 - WPBA/Red (Bwn)/Cont (591)/08

Date:26/08/2020.

To M/s. Eloquent Steel Private Limited (Formerly M/s. Impex Steel Ltd & M/s. Hira Concast Ltd.) Vill - Nakrajoria , P.O. & P.S. Salanpur , Dist - Paschim Bardhaman. Pin - 713357

Sub: Amendment of 'Consent to Operate' Regarding

#### Reference:

Your application for amendment of 'Consent to Operate' dated 08.06.2020.

Letter issued by the State Board for "No Increase In Pollution Luad" Vide Memo No. 124-2N-29/2019(E) 1) ii)

PT dated 05.03.2020. 'Consent to Operate' issued vide Memo No. 1534-WPBA/Red (Bwn)/Cont(591)/08 dated 28.06.2018 iii)

\*Consent to Operate\* issued vide Memo No. 1530-WPBA/Red (Bwn)/Cont(581)/07 dated 28.06.2018 (CO110124).

Sir.

With reference to as stated above, 'Consent to Operate' for manufacturing Ferro Silicon, High Carbon Ferro Chrome and Ferro Silico Chrome along with Ferro Manganese and Silico Manganese in your existing 04(Four) nos. Sub Merged Electric Are Furnaces of cupacity 3 x 7.5 MVA and 1 x 5.5 MVA are hereby amended, subjected to the conditions as mentioned below

1. Combined capacity of manufacturing Ferro Silicon, High Carbon Ferro Chrome and Ferro Silico Chrome along with Ferro Manganese and Silico Manganese must be within sanctioned capacity i.e. 4921 Ton month. The major product and permissible production capacity is given below:

	Name of major Product	Production capacity as per CTO Nos. CO110122 & CO110124	amended as
No.	Ferro Manganese	4921 Ton / month OR	4921 Ton / month OR
2	Silico Manganese	3603 Ton / month OR	3603 Ton / month OR
7	Ferro Silicon	Nil	1890 Ton / month OR
4	High Carbon Ferro Chrome	Nil	4921 Ton / month OR
5	Ferro Silico Chrome	Nil	2790 Ton / month
6	M.S.Ingot	8834 Ton/month	8834 Ton/month

No additional machinery including Chrome Recovery Plant to be installed without prior permission from State Board,

Chrome ore must be stored in a secured place.

Precautionary measures should be taken to avoid contamination of water and other environmental

hazards from Chromium. Chrome Slag must be stored in a secured place and processed in a Chrome Recovery Plant. After chrome recovery from Ferro Chrome Slag, slag dust must be utilized for brick manufacturing (as proposed).

All other conditions mentioned in the 'Consent to Operate' will remain unchanged. This letter may be considered as an annexure to 'Consent to Operate' issued vide Memo No. 1534-WPBA/Red (Bwn)/Cont(591)/08 dated 28.06.2018 (CO110122) & vide Memo No. 1530-WPBA/Red (Bwn)/Cont(581)/07 dated 28.06.2018 (CO110124)

Schior Environmental Engineer Lasansol Regional Office.

# Annexure – 10











#### TEST REPORT

#### FORMAT NO: ENV/FM/37

Name of the	:	Eloquent S	Eloquent Steel Pvt. Ltd.				Туре	of Industry		:	Ferro Alloy	and	l SMS Unit
Industry		(Formerly	kno	own as – Impex S	teel Ltd.)								
Address	:	Vill Nakrajoria, P.O. + P.S Salanpur, Dist Paschin				– Paschim	Sampling Date			:	21.03.2022	- 2	2.03.2022
		Bardhama	Bardhaman				Analysis completed on			:	26.03.2022 - 28.03.2022		
							Date	of Issue		:	30.03.2022		
Sampling Plan	1 & I	Procedure	:	ENV/SOP/01	Deviation fro	m the Samp	oling M	ethod and Plan		No	Type of	:	Ambient Air
											Sample		
Sample ID No. : ENV/60/March/A/III Report No. : ENV/60/March/TR(A)/III/21-22													

#### A] **GENERAL INFORMATION**

Near Administrative Building 1. Location of Sampling 24 hrs. (09:00 a.m. - 09:00 a.m.) 2. **Duration of Sampling** 

#### B] **METEOROLOGICAL INFORMATION**

1. Average Temperature (°C) : 30.0 2. Average Relative Humidity (%) 68.0 Barometric Pressure (mm of Hg) 756.0 3.

4. Smell or Odour No Remarkable Smell

Weather Condition 5. Clear sky

#### **RESULTS** C]

SL.	PARAMETERS	UNIT	METHOD NO.	RESULTS
NO.				
1.	Concentration of PM <sub>2.5</sub>	μg/m <sup>3</sup>	USEPA 1997a, 40 CFR Part 50, Appendix L : 2006	57.15
2.	Concentration of PM <sub>10</sub>	$\mu g/m^3$	IS 5182 (PART 23) : 2006	91.50
3.	Concentration of SO <sub>2</sub>	μg/m <sup>3</sup>	IS 5182 (Part 2) 2001 & ASTM D 2914-01 reapproved 2007: Sec. 11 (Vol. 11.07) : 2011	16.42
4.	Concentration of NO <sub>2</sub>	μg/m³	IS 5182 (Part 6) 2006 & ASTM D 1607-91 reapproved 2005 : Sec. 11 (Vol. 11.07) : 2011	36.15
5.	Concentration of CO	mg/m <sup>3</sup>	IS 5182 (Part 10): 1999 reaffirmed 2005 & ASTM D 3162-94 reapproved 2005 : Sec. 11 (Vol. 11.07) : 2011	0.42
6.	Concentration of Pb	$\mu g/m^3$	IS 5182 (Part 22) 2004	< 0.01
7.	Benzo (a) Pyrene (BaP)	ng/m³	IS 5182 (Part 12) : 2004 & ASTM D 6209-98 reapproved 2004 : Sec. 11 (Vol. 11.07) : 2011	< 0.36
8.	Benzene (C <sub>6</sub> H <sub>6</sub> )	μg/m³	IS 5182 (Part 11) 2006 & ASTM D 5466-01 reapproved 2007 : Sec. 11 (Vol. 11.07) : 2011	< 0.74
9.	Ozone $(O_3)$	$\mu g/m^3$	IS 5182 (Part-IX) : 1974	<10.0
10.	Ammonia (NH <sub>3</sub> )	μg/m <sup>3</sup>	NIOSH Manual of Analytical Method, 4 <sup>th</sup> Edition 1994, Method 6015, issue 2	<4.18
11.	Nickel (Ni)	ng/m³	EPA IO 3.2, 1999	< 0.02
12.	Arsenic (As)	ng/m <sup>3</sup>	EPA IO 3.2, 1999, APHA 23rd Ed 3114C: 2017	< 0.01
13.	Mercury	mg/m <sup>3</sup>	EPA IO.5: 1999	< 0.002

Reviewed By:

 INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Indraui Blattacharyya

Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

: 63/B, Rastraguru Avenue, Kolkata -700028 = Ph. 033 25792891/ 25497490 = Fax : 033 25299141 H.O.

: 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 Ph. 033 25792889 Laboratory : info@envirocheck.in / envirocheck50@gmail.com = Website : www.envirocheck.in E-mail Branch Office : Siliguri = Haldia = Durgapur = Dhanbad = Gangtok = Port Blair = Dehradun = New Delhi

: UAE . Qatar . Netherlands Overseas











#### TEST REPORT

FORMAT NO: ENV/FM/37

Name of the	:	Eloquent S	Eloquent Steel Pvt. Ltd.				Type of Industry		:	Ferro Alloy	ano	d SMS Unit
Industry		(Formerly	kn	own as – Impex S								
Address	:	Vill. – Nakrajoria, P.O. + P.S. – Salanpur, Dist. – Paschim					Sampling Date			21.03.2022 - 22.03.2022		
		Bardhama	man				Analysis completed on			26.03.2022 - 28.03.2022		
							Date of Issue		:	30.03.2022		
Sampling Plan	1 & I	Procedure	:	ENV/SOP/01	Deviation from the Sai	npli	ing Method and Plan	:	No	Type of	:	Ambient Air
										Sample		
Sample ID No.	Sample ID No. : ENV/60/March/A/IV Report No. : ENV/60/March/TR(A)/IV/21-22											

#### A] GENERAL INFORMATION

- 1. Location of Sampling : Nakrajoria Village (1.0 km. Distance from Plant)
- 2. Duration of Sampling : 24 hrs. (09:30 a.m. 09:30 a.m.)

#### B] METEOROLOGICAL INFORMATION

- Average Temperature (°C) : 29.0
   Average Relative Humidity (%) : 66.0
   Barometric Pressure (mm of Hg) : 756.0
- 4. Smell or Odour : No Remarkable Smell
- 5. Weather Condition : Clear sky

#### C] RESULTS

SL.	PARAMETERS	PARAMETERS UNIT METHOD NO.		
NO.				
1.	Concentration of PM <sub>2.5</sub>	μg/m³	USEPA 1997a, 40 CFR Part 50, Appendix L	51.02
2.	Concentration of PM <sub>10</sub>	μg/m³	IS 5182 (PART 23) : 2006	80.08
3.	Concentration of SO <sub>2</sub>	μg/m³	IS 5182 (Part 2) 2001 & ASTM D 2914-01 reapproved	8.50
			2007: Sec. 11 (Vol. 11.07) : 2011	
4.	Concentration of NO <sub>2</sub>	μg/m³	IS 5182 (Part 6) 2006 & ASTM D 1607-91 reapproved	30.03
			2005 : Sec. 11 (Vol. 11.07) : 2011	9.2
Remai	rks :	21		Sel

Reviewed By:

INDRANI BHATTACHARYA
 Dy. Technical Manager, Chemical

Indraui Blattackeryja

Approved By:

Dr. SUMIT CHOWDHURY
Technical Manager

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Laboratory : 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 = Ph. 033 25792889

E-mail : info@envirocheck.in / envirocheck50@gmail.com = Website : www.envirocheck.in

Branch Office : Siliguri = Haldia = Durgapur = Dhanbad = Gangtok = Port Blair = Dehradun = New Delhi

Overseas : UAE = Qatar = Netherlands











#### TEST REPORT

#### FORMAT NO: ENV/FM/37

Name of the	:	Eloquent S	Eloquent Steel Pvt. Ltd.				Тур	e o	f Industry		:	Ferro Alloy	and	d SMS Unit
Industry		(Formerly	kn	own as – Impex S	Steel Ltd.)									
Address	:	Vill. – Nak	Vill. – Nakrajoria, P.O. + P.S. – Salanpur, Dist. – Paschim					pli	ing Date		:	21.03.2022	- 2	2.03.2022
		Bardhama					Analysis completed on		:	26.03.2022 - 28.03.2022				
							Date	e of	f Issue		:	30.03.2022		
Sampling Plan	1 & I	Procedure	:	ENV/SOP/01	Deviation fro	m the Samp	oling N	Лet	thod and Plan	:	No	Type of	:	Ambient Air
												Sample		
Sample ID No		: ENV/60	/M	arch/A/V		Report No	. :		ENV/60/March	/T	R(A)/	V/21-22		

#### A] GENERAL INFORMATION

1. Location of Sampling : Near M.C.C. Building (Back Side of the Plant)

2. Duration of Sampling : 24 hrs. (10:00 a.m. – 10:00 a.m.)

#### B] METEOROLOGICAL INFORMATION

Average Temperature (°C) : 31.4
 Average Relative Humidity (%) : 69.0
 Barometric Pressure (mm of Hg) : 756.0

4. Smell or Odour : No Remarkable Smell

5. Weather Condition : Clear sky

#### C] RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.	RESULTS
NO.				
1.	Concentration of PM <sub>2.5</sub>	μg/m³	USEPA 1997a, 40 CFR Part 50, Appendix L	51.84
2.	Concentration of PM <sub>10</sub>	μg/m³	IS 5182 (PART 23) : 2006	83.50
3.	Concentration of $SO_2$	μg/m³	IS 5182 (Part 2) 2001 & ASTM D 2914-01 reapproved	8.10
			2007: Sec. 11 (Vol. 11.07): 2011	
4.	Concentration of NO <sub>2</sub>	μg/m³	IS 5182 (Part 6) 2006 & ASTM D 1607-91 reapproved	32.46
			2005 : Sec 11 (Vol. 11.07) : 2011	0 g

Remarks

Reviewed By:

INDRANI BHATTACHARYA
 Dy. Technical Manager, Chemical

Indraui Blattackeryja

Approved By:

Dr. SUMIT CHOWDHURY

Technical Manager

H.O. : 63/B, Rastraguru Avenue, Kolkata -700028 Ph. 033 25792891/ 25497490 Fax : 033 25299141

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Branch Office: Siliguri = Haldia = Durgapur = Dhanbad = Gangtok = Port Blair = Dehradun = New Delhi

Overseas : UAE • Qatar • Netherlands

# Annexure – 11A









Eloquent Steel Pvt. Ltd. (Formerly Known as - Impex Steel Ltd.) Vill. - Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan

#### MONITORED BY:

**ENVIROCHECK** 189, Rastraguru Avenue, Calcutta - 700 028

Report No: 374/EC/M/N/I/21-22

Sampling Locations :	Near Administrative Building	Date of Study :	21/03/2022
Category:	Ferro Alloy and SMS Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Day time L <sub>eq</sub>
6:00 AM to 7:00 AM	56.5	62.8	60.70	
7:00 AM to 8:00 AM	57.4	63.9	61.77	
8:00 AM to 9:00 AM	59.7	66.8	64.56	
9:00 AM to 10:00 AM	58.4	61.3	60.09	
10:00 AM to 11:00 AM	61.2	63.7	62.63	
11:00 AM to 12:00 PM	61.9	63.4	62.71	
12:00 PM to 1:00 PM	63.1	65.6	64.53	
1:00 PM to 2:00 PM	62.3	64.1	63.29	64.35
2:00 PM to 3:00 PM	63.1	69.9	67.71	
3:00 PM to 4:00 PM	63.2	70.5	68.23	1
4:00 PM to 5:00 PM	60.2	69.8	67.24	
5:00 PM to 6:00 PM	64.2	68.5	66.86	1
6:00 PM to 7:00 PM	63.1	65.2	64.28	
7:00 PM to 8:00 PM	60.1	62.3	61.34	1
8:00 PM to 9:00 PM	58.2	61.6	60.22	]
9:00 PM to 10:00 PM	54.9	59.2	57.56	1

Date of Study:	21/03/2022 to 22/03/2022	Night time :	10 PM to 6 AM
----------------	--------------------------	--------------	---------------

Time(hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Night time L <sub>eq</sub>
10:00 PM to 11:00 PM	52.5	58.9	56.79	
11:00 PM to 12:00 AM	51.6	57.2	55.25	
12:00 AM to 1:00 AM	52.1	54.3	53.34	
1:00 AM to 2:00 AM	50.1	52.1	51.21	53.23
2:00 AM to 3:00 AM	48.3	51.1	49.92	
3:00 AM to 4:00 AM	50.2	52.1	51.25	
4:00 AM to 5:00 AM	47.3	51.7	50.03	
5:00 AM to 6:00 AM	51.3	53.9	52.79	

L<sub>min</sub>: Minimum Noise level

L<sub>max</sub> :Maximum Noise level

 $L_{\text{eq}}\,$  :Equivalent sound energy

Compiled by: (Signature)

Dr. Ajoy Paul

**Envirocheck Seal** Date: 23/03/2022



Certified by : (Signature) Dr. S. B. Chowdhury

: 63/B, Rastraguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax : 033-25299141

Laboratory: 189,190&192 Rastraguru Avenue, Kolkata - 700028 ( 033-25792889

Email: envcheck@cal2.vsnl.net.in/envirocheck50@gmail.com / Website: www.envirocheck.org

Branch Office: Siliguri - Haldia - Durgapur - Dhanbad - Gangtok - Port Blair - Dehradun - New Delhi

Overseas: UAE - Qatar - Netherlands









Eloquent Steel Pvt. Ltd. (Formerly Known as – Impex Steel Ltd.) Vill. - Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan

MONITORED BY:

**ENVIROCHECK** 

189, Rastraguru Avenue,

Calcutta - 700 028

Report No: 374/EC/M/N/II/21-22

Sampling Locations:	Near Main Gate	Date of Study :	21/03/2022		
Category:	Ferro Allov and SMS Unit	Day time :	6 AM to 10 PM		

Time (hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Day time L <sub>eq</sub>
6:00 AM to 7:00 AM	60.2	62.5	61.50	
7:00 AM to 8:00 AM	61.5	64.2	63.06	
8:00 AM to 9:00 AM	62.8	65.9	64.62	
9:00 AM to 10:00 AM	62.2	65.8	64.36	
10:00 AM to 11:00 AM	61.3	64.8	63.39	
11:00 AM to 12:00 PM	62.4	64.9	63.83	
12:00 PM to 1:00 PM	63.2	65.7	64.63	
1:00 PM to 2:00 PM	64.9	66.8	65.95	64.22
2:00 PM to 3:00 PM	63.1	65.6	64.53	1
3:00 PM to 4:00 PM	65.4	67.8	66.76	
4:00 PM to 5:00 PM	64.3	66.4	65.48	1
5:00 PM to 6:00 PM	63.1	64.1	63.63	1
6:00 PM to 7:00 PM	61.3	63.7	62.66	1
7:00 PM to 8:00 PM	60.1	68.8	66.34	1
8:00 PM to 9:00 PM	59.4	63.5	61.92	
9:00 PM to 10:00 PM	56.2	59.1	57.89	

PM to 6 AM
) [

Time(hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Night time L <sub>eq</sub>
10:00 PM to 11:00 PM	54.9	58.2	56.86	
11:00 PM to 12:00 AM	55.1	57.3	56.34	
12:00 AM to 1:00 AM	54.9	57.4	56.33	
1:00 AM to 2:00 AM	53.1	56.7	55.26	56.33
2:00 AM to 3:00 AM	51.7	54.7	53.45	
3:00 AM to 4:00 AM	52.3	54.1	53.29	
4:00 AM to 5:00 AM	53.8	55.7	54.85	
5:00 AM to 6:00 AM	59.9	60.2	60.05	

L<sub>min</sub>: Minimum Noise level

L<sub>max</sub>:Maximum Noise level

L<sub>eq</sub> :Equivalent sound energy

Compiled by: (Signature)

Dr. Ajoy Paul

**Envirocheck Seal** Date: 23/03/2022



Certified by : (Signature) Dr. S. B. Chowdhury

H.O.: 63/B, Rastraguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax: 033-25299141

Laboratory: 189,190&192 Rastraguru Avenue, Kolkata - 700028 ( 033-25792889

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Branch Office: Siliguri - Haldia - Durgapur - Dhanbad - Gangtok - Port Blair - Dehradun - New Delhi

Overseas: UAE- Qatar - Netherlands









Eloquent Steel Pvt. Ltd. (Formerly Known as - Impex Steel Ltd.) Vill. - Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan

MONITORED BY:

**ENVIROCHECK** 189, Rastraguru Avenue, Calcutta - 700 028

Report No: 374/EC/M/N/III/21-22

Sampling Locations:	Nakrajoria Village (1 km Distance from Plant)	Date of Study :	21/03/2022
Category :	Ferro Alloy and SMS Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Day time L <sub>eq</sub>
6:00 AM to 7:00 AM	45.9	50.2	48.56	
7:00 AM to 8:00 AM	47.4	53.8	51.69	
8:00 AM to 9:00 AM	47.3	56.6	54.07	
9:00 AM to 10:00 AM	48.4	52.7	51.06	
10:00 AM to 11:00 AM	46.7	53.4	51.23	
11:00 AM to 12:00 PM	51.2	55.9	53.16	
12:00 PM to 1:00 PM	52.2	56.5	54.86	
1:00 PM to 2:00 PM	49.9	52.4	51.33	53.18
2:00 PM to 3:00 PM	50.7	53.9	52.59	
3:00 PM to 4:00 PM	51.7	55.8	53.22	
4:00 PM to 5:00 PM	57.8	59.4	58.67	
5:00 PM to 6:00 PM	56.5	58.2	57.43	
6:00 PM to 7:00 PM	40.6	48.3	45.97	
7:00 PM to 8:00 PM	49.9	51.6	50.83	
8:00 PM to 9:00 PM	44.2	50.4	48.32	
9:00 PM to 10:00 PM	43.1	46.8	45.33	

Date of Study :	21/03/2022 to 22/03/2022	Night time :	10 PM to 6 AM

Time(hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Night time L <sub>eq</sub>
10:00 PM to 11:00 PM	40.2	47.9	45.57	
11:00 PM to 12:00 AM	40.0	41.6	40.87	
12:00 AM to 1:00 AM	38.3	40.2	39.35	
1:00 AM to 2:00 AM	39.9	42.5	41.39	44.63
2:00 AM to 3:00 AM	41.6	45.9	44.26	
3:00 AM to 4:00 AM	41.2	45.3	43.72	
4:00 AM to 5:00 AM	41.6	45.8	44.19	
5:00 AM to 6:00 AM	45.9	51.2	49.31	

 $L_{\min}\,:$  Minimum Noise level

L<sub>max</sub>: Maximum Noise level

L<sub>eq</sub>: Equivalent sound energy

Compiled by : (Signature)

Dr. Ajoy Paul Date: 23/03/2022



Certified by : (Signature) Dr. S. B. Chowdhury

н.о. : 63/B, Rastraguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax : 033-25299141

**Envirocheck Seal** 

Laboratory: 189,190&192 Rastraguru Avenue, Kolkata - 700028 ( 033-25792889

Email: envcheck@cal2.vsnl.net.in/envirocheck50@gmail.com / Website: www.envirocheck.org

Branch Office: Siliguri - Haldia - Durgapur - Dhanbad - Gangtok - Port Blair - Dehradun - New Delhi

Overseas: UAE-Qatar- Netherlands









Eloquent Steel Pvt. Ltd. (Formerly Known as - Impex Steel Ltd.) Vill. - Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan

#### MONITORED BY:

**ENVIROCHECK** 189, Rastraguru Avenue, Calcutta - 700 028

Report No: 374/EC/M/N/IV/21-22

Sampling Locations :	Near MMC Building (Back side of the Plant)	Date of Study :	21/03/2022
Category:	Ferro Alloy and SMS Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Day time L <sub>eq</sub>
6:00 AM to 7:00 AM	61.8	70.2	67.78	
7:00 AM to 8:00 AM	62.5	71.8	69.27	
8:00 AM to 9:00 AM	67.3	73.6	71.50	
9:00 AM to 10:00 AM	68.2	72.8	71.08	
10:00 AM to 11:00 AM	68.0	72.5	70.81	
11:00 AM to 12:00 PM	67.3	73.4	71.34	
12:00 PM to 1:00 PM	69.2	73.1	71.57	
1:00 PM to 2:00 PM	68.6	69.2	68.91	69.72
2:00 PM to 3:00 PM	65.3	70.4	68.56	
3:00 PM to 4:00 PM	66.9	68.1	67.54	
4:00 PM to 5:00 PM	67.2	71.6	69.93	
5:00 PM to 6:00 PM	68.9	72.6	71.13	
6:00 PM to 7:00 PM	65.9	74.2	71.79	
7:00 PM to 8:00 PM	63.4	68.2	66.43	
8:00 PM to 9:00 PM	62.5	67.2	65.46	]
9:00 PM to 10:00 PM	60.2	64.6	62.93	]

	I	Date of Study:	21/03/2022 to 22/03/2022	Night time :	10 PM to 6 AM
--	---	----------------	--------------------------	--------------	---------------

Time(hrs.)	L <sub>min</sub>	L <sub>max</sub>	L <sub>eq</sub>	Night time L <sub>eq</sub>
10:00 PM to 11:00 PM	60.0	64.2	62.59	
11:00 PM to 12:00 AM	59.4	63.9	62.21	
12:00 AM to 1:00 AM	58.2	62.5	60.86	
1:00 AM to 2:00 AM	57.6	61.9	60.26	65.36
2:00 AM to 3:00 AM	60.6	62.8	61.84	
3:00 AM to 4:00 AM	62.4	66.7	65.06	
4:00 AM to 5:00 AM	65.9	70.2	68.56	
5:00 AM to 6:00 AM	67.2	71.6	69.93	

 $L_{min}\,$ : Minimum Noise level

 $L_{\text{eq}}\,$ :Equivalent sound energy

Compiled by : (Signature)

Dr. Ajoy Paul

**Envirocheck Seal** 

Date: 23/03/2022



Certified by : (Signature) Dr. S. B. Chowdhury

: 63/B, Rastraguru Avenue, Kolkata - 700028 ( 033-25792891/25497490, Fax : 033-25299141

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Overseas: UAE - Qatar - Netherlands

## Annexure – 11B









FORMAT NO.: ENV/FM/58

#### TEST REPORT

1.	Name of the Industry / Project	:	Eloquent Steel Pvt. Ltd. (Formerly Known as - Impex Steel Ltd.)		
2.	Address	:	Vill Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan		
3.	Type of Industry	:	Ferro Alloy and SMS Unit		
4.	Sampling Plan & Procedure	:	ENV/SOP/01		
5.	5. Deviation from the Sampling Method & Plan		No		
6.	Type of Sample	:	Work Zone Noise		
7.	Sample ID	:	374/EC/M/N/I/21-22		
8.	Date of Study	:	21/03/2022		
9.	Reporting Date	:	31/03/2022		
10.	Method No.	:	IS: 9989 - 1981		
11.	Time of Duration of Noise	:	20 Minutes		
12.	Height from Ground Level	:	4 feet		
13.	Sample Monitoring by		Mr. Kamalesh Das		
	RESULT OF NOISE LEVEL STUDY Time :10:00 - 10:20A.M				

	RESOLI OF WORLD ELVEL STOP								
	<u>DAY TIME</u>								
1. Location : Ferro Alloy Plant (Ferro Division)									
Sl. No.	Unit	Minimum	Leq	Remarks					
		dB(A)	dB(A)	dB(A)					
01.	dB(A)	72.5	76.9	75.23	East Side				
02.	dB(A)	70.2	74.6	72.93	West Side				
03.	dB(A)	73.3	76.4	75.12	North Side				
04.	dB(A)	70.2	75.8	73.85	South Side				
	·		74.20						

**Reviewed By:** 

Dy. Quality Manager

Approved By:

**Quality Manager** 

>End of Report<

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Overseas : • UAE • Qatar • Netherlands









FORMAT NO.: ENV/FM/58

#### TEST REPORT

1.	Name of the Industry / Project	:	Eloquent Steel Pvt. Ltd. (Formerly Known as - Impex Steel Ltd.)	
2.	Address	:	Vill Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan	
3.	Type of Industry	:	Ferro Alloy and SMS Unit	
4.	Sampling Plan & Procedure	:	ENV/SOP/01	
5.	Deviation from the Sampling Method & Plan	:	No	
6.	Type of Sample	:	Work Zone Noise	
7.	Sample ID	:	374/EC/M/N/II/21-22	
8.	Date of Study		21/03/2022	
9. Reporting Date :		:	31/03/2022	
10.	Method No.	:	IS: 9989 - 1981	
11.	Time of Duration of Noise		20 Minutes	
12.	Height from Ground Level	:	4 feet	
13.	Sample Monitoring by		Mr. Kamalesh Das	
	RESULT OF NOISE	LEVE	L STUDY Time :10:30 – 10:50 A.M	
DAY TIME				

	RESULT OF NOISE LEVEL STUDY TIME: 10:30 - 10:50 A.M									
	<u>DAY TIME</u>									
2. Location : Induction Furnace Area - SMS Division										
Sl. No.	Unit	Minimum	Maximum	Leq	Remarks					
		dB(A)	dB(A)	dB(A)						
01.	dB(A)	68.5	72.9	71.23	East Side					
02.	dB(A)	70.4	74.3	72.27	West Side					
03.	dB(A)	72.3	76.8	75.11	North Side					
04.	dB(A)	70.2	74.6	72.93	South Side					
			72 88							

Reviewed By:

Dy. Quality Manager

Approved By:

**Quality Manager** 

>End of Report<

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Overseas : • UAE • Qatar • Netherlands





69.71





FORMAT NO.: ENV/FM/58

#### TEST REPORT

	•				
1.	Name of the Industry / Project	:	Eloquent Steel Pvt. Ltd. (Formerly Known as - Impex Steel Ltd.)		
2.	Address	:	Vill Nakrajoria, P.O + P.S - Salanpur, District - Paschim Burdwan		
3.	Type of Industry	:	Ferro Alloy and SMS Unit		
4.	Sampling Plan & Procedure	:	ENV/SOP/01		
5.	Deviation from the Sampling Method & Plan	:	No		
6.	Type of Sample	- :	Work Zone Noise		
7.	Sample ID	:	374/EC/M/N/III/21-22		
8.	Date of Study	:	21/03/2022		
9. Reporting Date		:	31/03/2022		
10.	Method No.	:	IS: 9989 - 1981		
11.	Time of Duration of Noise	:	20 Minutes		
12.	Height from Ground Level		4 feet		
13.	13. Sample Monitoring by Mr. Kamalesh Das		Mr. Kamalesh Das		
RESULT OF NOISE LEVEL STUDY Time: 11:00 - 11:20 A.M					
DAVIMINED					

DAY TIME 3. Location: Near Raw Material Stock Yard - R.M Handling Section Sl. No. Unit **Minimum** Maximum Leq Remarks dB(A) dB(A) dB(A) 01. dB(A) 63.2 70.6 68.32 **East Side** 02. 62.8 72.9 70.29 West Side dB(A) 71.09 North Side 03. 73.7 dB(A) 63.5 04. 62.9 69.14 **South Side** dB(A) 71.6

Average dB(A) Leq

Reviewed By:

Dy. Quality Manager

Approved By:

**Quality Manager** 

>End of Report<

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# Annexure – 12

## **PHOTOGRAPHS OF CORPORATE SOCIAL RESPONSIBILITY (CSR)**











