

ELOQUENT STEEL PRIVATE LIMITED

CIN: U51909WB2012PTC185734 | GSTIN: 19AADCE1766F1ZN | PAN: AADCE1766F | State: West Bengal | State Code: 19

Ref.: ESPL/ES/2023-24

DATE: 24.09.2024

The Environmental Engineer

West Bengal Pollution Control Board

Asansol Regional Office,

Kalyanpur Satellite Township Project,

Dr. B.C. Roy Road, PO- Dakshin Dhadka, Asansol-713302

Salanpu

Dist.- Paschim Bardhaman

Sub: Environmental Statement (FY-2023-24) of M/S Eloquent Steel Pvt. Limited, Vill -Nakrajoria, PO& PS-Salanpur, Dist.- Paschim Bardhaman (WB)-713357

Dear sir

With reference to above subject we are submitting Environmental Statement (Form-V) for financial year ending 31st March 2024 of M/S Eloquent Steel Pvt Limited, Vill-Nakrajoria, PO&PS-Salanpur, Dist.-Paschim Bardhaman (WB) for your kind consideration please.

Kindly acknowledge our submission.

Thanking you and with regards,

Yours faithfully

For Eloquent Steel Pvt. Limited

Copy to:

(authorized

The IGF & Incharge, GOI, Morror CC, Integrated Regional Office, Kolkata, IB-198, Salt Lake City, Sector-III, Kolkata-700106

FORM - V **ENVIRONMENTAL STATEMENT** (See rule 14)

Environmental Statement for the financial year 2023-2024 ending with 31st March

PART-A

i. Name and address of the owner/occupier of the industry operation or process

Mr. Deepak Kumar Agarwal

M/s Eloquent Steel Pvt. Limited Vill. & PO. - Nakrajoria, PS - Salanpur, Dist. - Paschim Burdwan (WB)-713357

- ii. Industry category Primary Large Secondary Red
- iii. Production category Iron & Steel
- iv. Year of establishment (Our Group has acquired this establishment in Sept- 2017)
- v. Date of the last environmental statement submitted: 7th November 2023

PART - B

Water and Raw Material Consumption:

i. Water consumption in m³/day

Process:

Cooling:

230 m³/d

Domestic:

 $20 \, \text{m}^3/\text{d}$

Name of Products	Process water consumption (m³) per unit of products							
	During the previous financial year (2022-23)	During the current financial year (2023-24)						
Silico-Manganese & Ferro Manganese	1.40 m ³ /T	1.37						
Billet	1.02 m ³ /T	SMS unit was not in operation in this period						



ii. Raw material consumption

Name of raw	Name of	Consumption of raw material per unit of output (Kg/T)										
materials*	Products	During the previous financial year (2022-23)	During the current financial year (2023-24)									
FERRO Division												
Manganese Ore	Silico-	1804	1625									
Ferro Manganese Slag	Manganese,	557	414									
Coal +Coke	Ferro	651	559									
Dolomite	Manganese,	36	74									
Chrome Ore	HC Ferro	-	207									
Magnesite	Chrome	-	8									
Gravel		190	255									
Electrode Paste		8	19									
SMS Division												
Pig Iron		739										
Sponge Iron		352										
Scrap		129	63.46									
Ferro Shots	MS Billet	13	SMS unit was not in									
Silico Manganese		17	operation in this period									
Ferro Manganese		2										
Ferro Silicon		0										

^{* &}lt;u>Industry may use codes</u> if disclosing details of raw material would violate contractual obligations, otherwise all industries have to name the raw materials used.

PART-C

Pollution discharged to environment/unit of output

(Parameter as specified in the consent issued)

Pollutants	Quantity of pollutants discharge (kg/Day)	Concentration of Pollutants discharged (mg/Nm³)	Percentage of variation From prescribed standards with reasons				
a) Water	0	0	No industrial waste water being discharged outside the factory premises				
b) Stack Emission							
PM SAF (NO-1) 7.5 MVA	46.99	38.32					
PM SAF (NO-2) 7.5 MVA	56.05	40.51	NA/jala in the man an				
PM SAF (NO-3) 7.5 MVA	60.22	42.80	Within the range				
PM SAF (NO-4) 5.5 MVA	75.76	34.54					



PART - D

(As specified under Hazardous Wastes (Management & Handling Rules, 1989).

Hazardous Wastes	Total Quantity (MT)						
	During the current financial year (2022-23)	During the current financial year (2023-24)					
Used oil from operation/ Maintenance	0.880	1.246					
Cotton waste from cleaning	0.150	0.110					

PART - E

Solid Wastes	Total Quantity (MT)						
	During the previous financial year (2022-23)	During the current financial year (2023-24)					
From Process	53508	39444					
From Pollution Control Facilities	3706	1587					
Quantity recycled or reutilized within the unit	17349	11573					
Disposed	39865	29458					

PART - F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Solid waste Type	Quantity (TPA)	Disposal System
Silico-Manganese Slag	25655	Being used as aggregate material for land filling & road making
Ferro Manganese Slag	9986	Being used for the production of Silico manganese
Induction Furnace Slag	-	Unit was not in operation in this period, however it is being used as aggregate material for land filling & road making after meta recovery
HC ferro Chrome Slag	3803	After chrome recovery it is being used as stone chips and after TCLP test for land filling purpose
BF flue Dust from Ferro	1587	Reused in process
BF flue dust from SMS	-	Unit was not in operation in this period
MS Scrap & Mill Skull from SMS	-	Unit was not in operation in this period



PART - G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

List of Environmental Management Programme (EMPs) are given below-

Description	Expenditure for Pollution Control measures on Conservation of Natural Resources (Rs. in lakhs)
Total Cost towards Air Pollution Control Measures, Environmental Monitoring, EHS Management & training, Waste Management System, Green Belt Development (Plantation & Plant Maintenance), CER etc.	41.0

PART - H

Additional measures/investment proposal for environmental protection including abatement of pollution.

Already included in Part G.

PART-I

MISCELLANEOUS

Any other particulars in respect of environmental protection and abatement of pollution.

- (1) We are complying with the directions given by the WBPCB, and getting regular Air & Water consents.
- (2) Periodic Environmental Monitoring being done by NABL accredited laboratory to ascertain the efficiency of pollution control systems installed.

Enclosure List:

- 1) Copies of analysis reports.
- 2) Copy of Annual Return form-4









FORMAT NO : ENV/FM/38

Name of the Industry	*	Eloquent Steel	Steel Pvt. Ltd. Type of Ir					dustry		9440	Ferro Allo	y ar	ıd SMS Unit
Address	Sumpring Bate			:	23.02.2024								
		PaschimBardh	aman			Period of Analysis		is	: 02.03.2024 - 02.03.3		02.03.2024		
	Date of Issue			1	04.03.202	4							
Sampling Plan & Procedure	:	ENV/SOP/01	Deviatio	n fro	m the Sampling Method a	and Plan		No	Тур		CANADA SERVICE SERVICE AND AND ADDRESS OF THE PARTY OF TH		Stack Emission
Sample Condition	. 1	Sealed Samp	le ID No.	16	ENV/05/March/A/I	Repor	. No		ENV/05/March/TR(A)/I			A)/I/23-24	

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	-81	SEAF (No.1) (7.5 MVA)			
Shape of Stack	33	Circular	Height of Stack (mtr.) (from G. L.)	1	36.0
Materials of Construction	3	M.S.	Stack I.D. at sampling point (mtr.)	:	1.50
Capacity		7.5 MVA	Height of sampling port (mtr.) (from G.L.)	30.0	
Emission Due to	33	Reduction of Mn-Ore		-	
Fuel Used	33	Electrically Operated	Permanent Platform & La	dder	: Yes
Working Fuel Consumption	213	Nil	To come of prompt of places are an extended to a second contract of the contra		
Pollution Control Device-	13	Bag Filter			

B. RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1,	Flue Gas Temperature	oC.	IS: 11255 (Part 1)	38	86.0
2.	Barometric Pressure	mm of Hg.	W. Carlotte	18	756.0
3.	Velocity of Gas flow	m/s	IS: 11255 (Part 3)	201	9.74
4.	Quantity of Gas flow	Nm³/hr.	IS: 11255 (Part III)	2 0	51090.84
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2): 2019		12.80
6.	Concentration of CO ₂	% (v/v)	IS 13270 : 2019		1.9
7.	Concentration of CO	% (v/v)	IS 13270 : 2019	1	<1.0
8.	Concentration of	mg/Nm³	IS 11255 (Part - 1): 2019 & ASTM D 3685/D		38.32
	Particulate Matter		3685M-98 (reapproved 2005): Sec. 11 (Vol.11.07): 2017		

Reviewed By:

H.O.

Indrani Blattaclarysa

Dr. AJOY PAUL Quality Manager

Authorised Signatory:

: 63/B, Rastraguru Avenue, Kolkata -700028 = Ph. 033 25792891/ 25497490 = Fax : 033 25299141

Laboratory : 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 ■ Ph. 033 25792889

E-mail : info@envirocheck.in / envirocheck50@gmail.com = Website : www.envirocheck.in

Branch Office : Siliguri = Haldia = Durgapur = Dhanbad = Gangtok = Port Blair = Dehradun = New Delhi

Overseas : UAE • Qatar • Netherlands







FORMAT NO: ENV/FM/38

Name of the Industry		Eloquent Steel	Туре с	Type of Industry				Ferro Alloy and SMS Unit			
Address			ia, P.O. + P.S Salanpur, Dist	Sampl	ng	Date		ŝ.	23.02.202	4	
	PaschimBardhaman Period of Analysis Date of Issue		s :		02.03.2024 - 02.03.2024						
					04.03.202	4	The state of the s				
Sampling Plan & Procedure	1	ENV/SOP/01	Deviation from the Sampling Method	and Plan	ः	No	Тур		of Sample	:	Stack Emission
Sample Condition	1	Sealed Samp	le ID No. : ENV/05/March/A/II	Repor	: No		ENV	11	05/March/	TR(A)/II/23-24

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	3	SEAF (No.2) (7.5 MVA)			
Shape of Stack		Circular	Height of Stack (mtr.) (from G. L.)	1	36.0
Materials of Construction	:	M.S.	Stack I.D. at sampling point (mtr.)	1	1.6
Capacity	3	7.5 MVA	Height of sampling port (mtr.) (from G.L.)	18	30.0
Emission Due to		Reduction of Mn-Ore			
Fuel Used		Electrically Operated	Permanent Platform & La	dder	: Yes
Working Fuel Consumption		Nil			131 300
Pollution Control Device	:	Bag Filter			

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1	Flue Gas Temperature	oC	IS: 11255 (Part 1)	6 %	92.0
2.	Barometric Pressure	mm of Hg.		68	756.0
3.	Velocity of Gas flow	m/s	1S: 11255 (Part 3)	¥6	9.82
4.	Quantity of Gas flow	Nm³/hr.	IS: 11255 (Part III)		57652.23
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2): 2019		22.15
6.	Concentration of CO2	% (v/v)	IS 13270 : 2019		2.5
7.	Concentration of CO	% (v/v)	IS 13270 : 2019	18	<1.0
8.	Concentration of	mg/Nm ³	IS 11255 (Part - 1): 2019 & ASTM D 3685/D	183	40.51
	Particulate Matter		3685M-98 (reapproved 2005) : Sec. 11 (Vol.11.07) : 2017		

Remarks : Result relates only to the sample tested.

Reviewed By:

H.O.

Indrawi Blattacharyya

Dr. AJOY PAUL Quality Manager

Authorised Signatory:

; 63/B, Rastraguru Avenue, Kolkata -700028 ■ Ph. 033 25792891/ 25497490 ■ Fax : 033 25299141

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Overseas : UAE = Qatar = Netherlands







FORMAT NO: ENV/FM/38

Name of the Industry		Eloquent Steel	Pvt. Ltd.	Туре о	f In	ndustry : Ferro Alloy a				nd SMS Unit	
Address			ia, P.O. + P.S Salanpur, Dist					: 23.02.2024			
			1	02.03.202	4-	02.03.2024					
				Date of Issue				04.03.2024		8	
Sampling Plan & Procedure			and Plan	,	No	Гуре	ype of Sample : Stack Emission				
Sample Condition	4	Sealed Samp	le ID No. : ENV/05/March/A/III	Repor	No	0 3	ENV.	/05/March/	TR(A)/III/23-24	

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1	SEAF (No.3) (7.5 MVA)				
Shape of Stack		Circular	Height of Stack (mtr.) (from G. L.)		36.0	
Materials of Construction	1000	M.S.	Stack I.D. at sampling point (mtr.)	*	1.6	
Capacity	ः	7.5 MVA	Height of sampling port (mtr.) (from G.L.)	13	30.0	
Emission Due to	13	Reduction of Mn-Ore		100		
Fuel Used	1	Electrically Operated	Permanent Platform & La	dder	1 1	Yes
Working Fuel Consumption	18	Nil				
Pollution Control Device.	8	Bag Filter				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
	Flue Gas Temperature	oC	IS: 11255 (Part 1)	§)	80.0
2.	Barometric Pressure	mm of Hg.	\$200,000 med 5 to 1200,000 to 400,000 med 900000		756.0
3.	Velocity of Gas flow	m/s	IS: 11255 (Part 3)	1	9.66
4.	Quantity of Gas flow	Nm³/hr.	IS: 11255 (Part III)		58629.16
5.	Concentration of SO ₂	mg/Nm³	IS 11255 (Part 2): 2019		20.8
5.	Concentration of CO2	% (v/v)	IS 13270: 2019	20	2.1
7.	Concentration of CO	% (v/v)	IS 13270: 2019	10	<1.0
8.	Concentration of	mg/Nm³	IS 11255 (Part - 1): 2019 & ASTM D 3685/D	¥2	42.80
	Particulate Matter	2010	3685M-98 (reapproved 2005); Sec. 11 (Vol.11.07): 2017		

Reviewed By:

Indraui Blattackaryja

INDEANI BHATTACH.
Dy, Tegladeal Manager, Clea

Authorised Signatory:

Dr. AJOY PAUL Quality Manager

H.O. : 63/B, Rastraguru Avenue, Kolkata -700028 Ph. 033 25792891/ 25497490 Fax : 033 25299141

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Overseas : UAE = Qatar = Netherlands







FORMAT NO : ENV/FM/38

Name of the Industry	3	Eloquent Steel	Pvt. Ltd.	Type of Industry : Ferro Al						d SMS Unit
Address	13	Vill Nakrajor	a, P.O. + P.S Salanpur, Dist Sampling Date					: 23.02.2024		
		PaschimBardha	iman	Period of Analysis			02.03.202	4-	02.03.2024	
				Date o	flss	ue		04.03.202	4	
Sampling Plan & Procedure	A TOUR OF THE PARTY OF THE PART		and Plan	*	No	Type of Sample :		Stack Emission		
Sample Condition		Sealed Samp	le ID No. : ENV/05/March/A/IV	Report No. : E			ENV	/05/March/	TR(A)/IV/23-24

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	31.	SEAF (No.4) (5.5 MVA)		10-	
Shape of Stack	*	Circular	Height of Stack (mtr.) (from G. L.)	237/5	36.0
Materials of Construction	12	M.S.	Stack I.D. at sampling point (mtr.)	88	2.0
Capacity	-8:	5.5 MVA	Height of sampling port (mtr.) (from G.L.)	23	30.0
Emission Due to	:	Reduction of Mn-Ore			
Fuel Used	1	Electrically Operated	Permanent Platform & La	ddei	r i Yes
Working Fuel Consumption	1	Nil			
Pollution Control Device	1.3	Bag Filter			

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC	IS: 11255 (Part 1)	83	82.0
2.	Barometric Pressure	mm of Hg.	M 22 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	83	756.0
3.	Velocity of Gas flow	m/s	IS: 11255 (Part 3)		9.69
4.	Quantity of Gas flow	Nm³/hr.	IS: 11255 (Part III)	9	91393.0
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2): 2019	8	18.7
5.	Concentration of CO2	% (v/v)	IS 13270 : 2019	4	1.9
7.	Concentration of CO	% (v/v)	IS 13270 : 2019	:	<1.0
8.	Concentration of	mg/Nm ³	IS 11255 (Part - 1): 2019 & ASTM D 3685/D	888	34.54
	Particulate Matter		3685M-98 (reapproved 2005): Sec. 11 (Vol.11.07): 2017		

Remarks : Result relates only to the sample tested.

Reviewed By:

Indocani Blattacharyja

Authorised Signatory :

Dr. AJOY PAUL Quality Manager

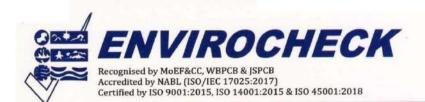
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Overseas : UAE = Qatar = Netherlands









TCLP REPORT

Name of the Industry 1.

: Eloquent Steel Pvt. Ltd.

2. Address Vill. - Nakrajoria, P.O. + P.S. - Salanpur, Dist. -

Paschim Bardhaman

3. Report No. : ENV/611B/S/M/23-24

Date of sampling 4.

: 23.02.2024 : 07.03.2024

5. Reporting Date

Slag

6. Type of sample Location

7.

7.

Ferro Slag

Sl.	<u>PARAMETERS</u>	METHOD	UNIT	<u>RESULTS</u>
<u>No.</u> 1.	Iron (Fe)	EPA 1311 : 1992 /	mg./l	4.80
	.ad// 1	EPA 3050 B, 1996/EPA 200.9 : 1998		
2.	Zinc (Zn)	EPA 1311:1992/	mg./l	3.50
		APHA 23 rd Ed., 3111 B : 2017	WY II	
3.	Copper (Cu)	EPA 1311:1992/	mg./l	1.80
	45	EPA 3050 B, 1996/EPA 200.6 : 1998		
4.	Nickel (Ni)	EPA 1311 : 1992 /	mg./l	0.90
		APHA 23 rd Ed., 3111 B : 2017		
5.	Lead (Pb)	EPA 1311: 1992 /	mg./l	0.23
	A Section 1	EPA 3050 B, 1996/EPA 200.9: 1998	100	
6.	Cadmium (Cd)	EPA 1311:1992/	mg./l	0.16
	1	EPA 3050 B, 1996/IS 3050 (Part 46)		

APHA 23rd Ed., 3111 B: 2017

Remarks: Result relates only to the sample tested.

Reviewed By:

Chromium (Cr)

DURBADAL CHAKRABORTY Dy. Quality Manager

Authorised Signatory:

mg./l

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

0.12

<End of Report>

: 63/B, Rastraguru Avenue, Kolkata -700028 Ph. 033 25792891/ 25497490 Fax : 033 25299141 H.O.

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: UAE - Qatar - Netherlands Overseas

FORM 4

[See rules 6(5), 13(8), 16(6) and 20 (2)]

Annual Return

under

Hazardous & Other Wastes(Management & Transboundary Movement) Rules, 2016 Transboundary Movement) Rules, 2016

To be submitted to State Pollution Control Board by 30th day of June of every year for the preceding period April to March

Return No: 5298636 **Period:** 2023-2024

1. Name of facility/Industry Industry Address of facility/Industry	Eloquent Steel Vill-Nakrajorid (WB),Pin-7133	ı, PO & PS-Salan	pur, Dist-Pasc	him Bardhaman						
2. UID	WB0299870865									
3.Authorisation No Date of issue: Date of Expiry	192/2S(HW)-4. 29/09/2022 31/07/2027									
4. (i) Name of the authorised person & Designation	Deepak Kumar Director	Deepak Kumar Agrawal Director								
(ii) Correspondence Address		Vill-Nakrajoria, PO & PS-Salanpur, Dist-Paschim Bardhaman (WB), Pin-713357								
(iii) Mobile No	9233331111									
(iv) Land Line No (with area code)	0343-66255252									
(iv) Fax number (with area code)	emd.sipl@shakambharigroup.co.in									
(vi) e-mail										
(vii) Type of HW Handler	Generator									
(viii) If involved in Interstate Movement of HW	Yes									
5. Production during the year (product wise), wherever applicable	Sr.no	Product Name	Quantity	Unit						
	1	FERRO MANGANES E	11096	Metric Ton						
	2 SILICO 30182 Metric Ton MANGANES E									
	3 HIGH 4226 Metric CARBON FERRO CHROME									

			Part	A. To be f	illed by ha	zardous w	aste gener	ators			
S r. n o	Name of Process	Cate	Waste Stream	Unit	Quantit y in stock at the beginnin g of the year	quantity		y	Quantit y dispatch ed to others	y	Quantit y in storage at the end of the year

1	Schedule I - 13.Production of iron and steel including other ferrous alloys (electric furnaces; steel rolling and finishing mills; Coke oven and by product plant)	Used Oil	5.1	Metric Ton	0 Metric Tonnes/Y ear	1.246 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	1.246 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear
2	Schedule I - 13.Production of iron and steel including other ferrous alloys (electric furnaces; steel rolling and finishing mills; Coke oven and by product plant)	Used Cotto n	5.2	Metric Ton	0 Metric Tonnes/Y ear	0.11 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear		0.11 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear

	Part B. To be filled by Treatment, storage and disposal facility operators														
1	·	Cate	Waste Stream	Unit	Quantit y in stock at the beginnin g of the year	Total quantity received	Quantit y treated	Quantit y disposed in landfills as such and after treatme nt	Quantit y incinera ted (If applicab le)	Quantit y processe d other than specified above	y in storage at the end of				

	Part C. To be filled by recyclers or co-processors or other users									
S r. n o	Name of Process	Categ ory	Waste Stream	Unit	Quanti in stoc at the beginn g of th year	k of waste received in during e the year	Quantity of waste received during the year Imported	Quantity recycled or co- processe d or used	Quantity re- exported (whereve r applicabl e)	Quantity in storage at the end of the year
WI	Whether Importing Other Wastes				No	Not-Selected				

	Part D. Details of Interstate Movement										
Sr.no	Name of Industry (Within State)	District	Receiving/S ending	Name of Industry (Other State)	State	Type of Waste	Qty.(MTA)	Purpose (Recycling/ Disposal/In cineration)			
1	ELOQUENT STEEL PVT. LIMITED	PASCHIM BARDHAM AN	Sending	Nilay Narayan Ploychem LLP	Jharkhand	Used Oil	1.246 MTA	Recycling			

	Part D. Details of Import of Other Waste Import & Recycling								
Sr.no	Name of the Importer)	Imported from (country name)	Type of Other waste	Quantity Imported (MTA)	Quantity Recycled (MTA)				

Date: 08/06/2024 DEEPAK KUMAR AGARWAL

Place: Paschim Bardhaman

Name of the Occupier or Operator of the
disposal facility