

R K Mishra <rk.mishra@shakambharigroup.in>

Submission of Environment Statement (Form-V) for FY: 2021-22 of M/S **Shakambhari Ispat & Power Limited**

1 message

R K Mishra <rk.mishra@shakambharigroup.in>

Fri, Oct 21, 2022 at 9:14 PM

To: ee11.wbpcb-wb@bangla.gov.in

Cc: Dr Soma Das <iro.kolkata-mefcc@gov.in>, Sanjeev Kumar Sachan <sanjeev.sachan@shakambharigroup.in>

Dear Sir,

With reference to the subject we are submitting attached herewith the Environment Statement (Form-V) for the financial year ending 31st March, 2022 of M/S Shakambhari Ispat & Power Limited, Vill-Madandih, PO-Bartoria, Dist-Purulia (WB) for your kind consideration please.

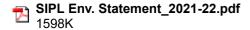
Kindly acknowledge our submission

With regards,

Yours faithfully,

for Shakambhari Ispat & Power Limited

R. K. Mishra **DGM-EHS**





SHAKAMBHARI ISPAT & POWER LTD.

CIN: U27109WB2001PLC093869 | GSTIN: 19AADCM1189L1Z1 | PAN: AADCM1189L | LEI NO. 3358005MV4ZAHMEP1S72

Ref.: SIPL/ES/2021-22

Date: 20th, October 2022

The Environmental Engineer

West Bengal Pollution Control Board Asansol Regional Office Dr B C Roy Road, KSTP PO- Ramkrishna Mission Asansol-713305 Dist-Paschim Burdwan (WB)

Sub: Environment Statement (FY: 2021-22) of M/s Shakambhari Ispat & Power Limited, Vill-Madandih, PO-Bartoria, Dist-Purulia (WB)-713221

Dear Sir,

With reference to above subject we are submitting the Environment Statement (Form-V) for financial year ending the 31st March, 2022 of M/s Shakambhari Ispat & Power Limited, Vill-Madandih, PO-Bartoria, Dist-Purulia (WB), for your kind consideration please.

Kindly acknowledge our submission

Thanking you,

Yours faithfully,

for Shakambhari Ispat & Power Limited

(Authorized Signator

Encl: As above.

Copy to:

The IGF, GOI, MoEF&CC, Integrated Regional Office, Kolkata, IB-198, Salt Lake City, Sector-III, Kolkata-700106



FORM - V ENVIRONMENTAL STATEMENT (See rule 14)

Environmental Statement for the financial year 2021-2022 ending with 31st March

PART-A

i. Name and address of the owner/occupier of the industry operation or process

Mr. Deepak Kumar Agarwal
M/s Shakambhari Ispat & Power Limited
Village - Madandih, PO. - Bortoria,
PS - Neturia, Dist - Purulia (WB),
PIN - 723121

- ii. Industry category Primary Large Secondary Red
- iii. Production category Iron & Steel
- iv. Year of establishment (Our Group has acquired this establishment in October, 2010)
- v. Date of the last environmental statement submitted 29rd Oct 2021

PART - B

Water and Raw Material Consumption:

i. Water consumption in m³/day

Process

649 m3/day

Cooling

: 2591 m3/day

Domestic :

30 m3/day

		(m³) per unit (MT) of products
Name of Products	During the previous financial year) (2020-21)	During the current financial year (2021-22)
Sponge Iron	0.60	0.60
MS Billet	0.57	0.57
TMT & Wire Rod	0.37	0.45
Ferro Alloys	1,14	1,14
Electricity	0.63 m ³ /MW	0.82 m ³ /MW



ii. Raw material consumption

		Consumption of raw material per unit of output (Kg/T)						
Name of raw materials	Name of Products	During the previous financial year (2020-21)	During the current financial year (2021-22)					
DRI DIVISION								
Iron Ore		910	503					
iron Ore Pellet	0	721	1181					
Coal	Sponge Iron	1114	1051					
Dolomite		73	46					
SMS DIVISION								
Pig Iron		176	123					
Sponge Iron	MS Billet	853	893					
Scrap		187	220					
ROLLING MILL								
MS Billet	TMT &Wire Rod	1233	1094					
FERRO ALLOY DIV	ISION							
Manganese Ore	un-ne	2998	2352					
Coal	Ferro	924	270					
Coke	Alloys	120	375					
Dolomite	(FeMn	185	52					
Quartz	& SiMn)	109	165					
Manganese Slag		334	477					
CAPTIVE POWER P	LANT DIVISION							
Coal Fines		172 Kg/MW	122 Kg/MW					
Dolochar	Electricity	430 Kg/MW	384 Kg/MW					

PART-C

Pollution discharged to environment/unit of output

(Parameter as specified in the cons	Quantity of Pollutants discharged (Kg/day)	Concentration of Pollutants discharged (mg/Nm ³)	Percentage of variation from Prescribed standard with reasons				
a) Water	0	0	No Industrial Waste water discharge outside the factory premises				
b) Air							
PM-DRI 100 TPD (1 & 2)	84.56	45.14					
PM-DRI 100 TPD (3 & 4)	99.04	46.47					
PM-DRI 350 TPD (1 & 2)	148.03	42.46					
PM-DRI 600 TPD	89.78	43.00					
PM-SMS	13.17	24.33	Below prescribed				
PM-SAF-1	30.26	21.31	standards				
PM-SAF-2	37.54	26.43	(Monitoring Reports				
PM-SAF-3	36.50	25.70	attached)				
PM-SAF-4	39.96	28.14					
PM-CPP (CFBC Boiler 100 TPH)	43.21	14.50					
SOx-CPP	69.91	23.46					
NOx-CPP	156.48	52.51	l l				

(As specified under Hazardous Wastes (Management & Handling Rules, 1989).

Hazardous Wastes	Total Quantity (MT)						
	During the current financial year (2020-21)	During the current financial ye (2021-22)					
From Process Used Oil from Operation/Maintenance	1.025	1.525	Copy of Annual Return (Form-4)				
Cotton waste from cleaning mopping	0.450	0.530	attached				
From Pollution Control Facilities							

PART - E

	Total Qua	ntity (MT)
Solid Wastes	During the previous financial year (2020-21)	During the current financial year (2021-22
a) From Process	2,92,740	2,54,271
b) Form pollution control facility	1,71,472	1,43,487
(i) Quantity recycled or re-utilized within the unit	2,04,989	1,63,461
(ii) Sold	1,55,983	and the same of th
(iii) Disposed	1,03,239	2,34,297

PART - F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Solid waste Type	Quantity (TPA)	Disposal System
Dolochar	1,24,723	Used in CPP as fuel
Bag Filter Dust from DRI Coal Circuit	269	Coal dust used in CPP as a fuel
IF Slag (After Metal Recovary)	56,677	Used in Road making & Land filling
Metal Recovery from IF Slag	6,297	Reused in Induction Furnace
CCM Scrap	2,838	Reused in Induction Furnace
Fly Ash from DRI & CPP	1,41,527	Sold to Brick Manufacturers
Bottom Ash/Bed material	30,835	Used for Land filling & Road Making
Ferro Bag Filter Dust	1,691	Reuse in process
Fe Mn Slag	19,212	Used for Si-Mn production
Si-Mn Slag	13,688	It is being used for land filling & road construction

PART - G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

List of Environmental Management Programme (EMPs) are given below-

Description	Expenditure for Pollution Control measures on Conservation of Natural Resources (Rs. in lakhs)
Total Cost towards Air Pollution Control Measures, Environmental Monitoring, EHS Management & training, Waste Management System, Green Belt Development (Plantation & Plant Maintenance), etc.	180.00

PART - H

Additional measures/investment proposal for environmental protection including abatement of pollution.

Already included in Part G.

PART - I

MISCELLANEOUS

Any other particulars in respect of environmental protection and abatement of pollution.

- We are complying with the directions given by the WBPCB, and getting regular Air & Water consents.
- (2) Periodic Environmental Monitoring being done by NABL accredited laboratory to ascertain the efficiency of pollution control systems installed.

Enclosure List:

Copies of analysis report.

2) Copy of Hazardous Waste Return (Form-4)











FORMAT NO: ENV/FM/38

Name of the Industry	Ġ	Shakambl	ari	Ispat & Power L	td.		Type of Industry		1	Steel & Pov	Unit	
Address	3	Vill Mac	land	lih, P.O Bartor	Sampling Date			23.03.2022	2			
Dist - Purulia, (WB) - 723121				Period of Analysis			26.03.2022 - 28.03.2022					
		Classica State					Date of Issue			30.03.2022	2	
Sampling Plan	n &	Procedure	7	ENV/SOP/01	Deviation	n from the Samplin	g Method and Plan	:	No	Type of Sample	\$26	Stack Emission
Sample ID No		: ENV/65	/M	arch/A/I		Report No.	ENV/65/March/	TR(A)/1/	21-22		

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to		Rotary Kiln (No. 1 & 2) (100 TPD each) (at	tached to common Stack)			
Shape of Stack	8	Circular	Height of Stack (mtr.) (from G. L.)	1	35.	0
Materials of Construction	ė	M.S.	Stack I.D. at sampling point (mtr.)	2	2.0	
Capacity	3	100 TPD (each)	Height of sampling port : (mtr.) (from G.L.)		15.0	
Emission Due to	4	Combustion of Coal & Reduction of Fe-Ore				
Fuel Used	9	Coal	Permanent Platform & Ladde	r	13	Yes
Working Fuel Consumption	3	5.12 MT/hr./Kiln				
Pollution Control Device	13	W.H.R.B with E.S.P				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
5	Flue Gas Temperature	oC	IS 11255 (Part 1)	100	142.0
>	Barometric Pressure	mm of Hg.	CONSTITUTION (Proposition)	23	754.0
i i	Velocity of Gas flow	m/s	IS 11255 (Part 3)	23	9.90
	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		78053.19
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	13	781.24
5.	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003	- 63	11.0
7.	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003	4	<1.0
3.	a) Concentration of Particulate	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	2	41.38
	Matter (at 11% CO ₂)		3685/D 3685M-98 (reapproved 2005) : Sec. 11		
	b) Concentration of Particulate		(Vol. 3 11.07): 2011	*	45.14
	Matter (at 12% COz)				

Reviewed By:

E-mail

Indraw Blattackery INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

63/B, Rastraguru Avenue, Kolkata -700028 = Ph. 033 25792891/ 25497490 = Fax : 033 25299141 H.O. Laboratory

: 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 • Ph. 033 25792889

info@envirocheck.in / envirocheck50@gmail.com . Website : www.envirocheck.in





FORMAT NO: ENV/FM/38

Name of the Industry	ķ.	Shakambha	ri l	spat & Power Lt	td.			Type of Industry		*	Steel & Power Unit			
Address	1	Vill Mada	Vill Madandih, P.O Bartoria, P.S Neturia,					Sampling Date			23.03.2022	2		
CATTER ATAL	100	Dist - Purulia, (WB)- 723121				Period of Analysis				26.03.2022 - 28.03.2022				
		etables of Nesta	0000	William Excession				Date of Issue		2	30.03.2022			
Sampling Plan	n &	Procedure	:	ENV/SOP/01	Deviation	from the Samp	ing	Method and Plan :	1	Vo	Type of Sample	\$	Stack Emission	
Sample ID No. : ENV/65/March/A/II			Report No.	3	ENV/65/March/TR(A)	/11/	/21-22						

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1	Rotary Kiln (No. 3 & 4) (100 TPD each) (atta	ched to common Stack)		
Shape of Stack	d	Circular	Height of Stack (mtr.) (from G. L.)	4	35.0
Materials of Construction	ğ	M.S.	Stack I.D. at sampling point (mtr.)	15	2.0
Capacity	:	100 TPD	Height of sampling port : (mtr.) (from G.L.)		15.0
Emission Due to	4	Combustion of Coal & Reduction of Fe-Ore			
Fuel Used	:	Coal	Permanent Platform & Ladde	r	: Yes
Working Fuel Consumption		5.12 MT/hr./Kiln			
Pollution Control Device	1	E.S.P with W.H.R.B			

B. RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
	Flue Gas Temperature	oC	IS 11255 (Part 1)	#	148.0
2.	Barometric Pressure	mm of Hg.	and addressed the second second	1	754.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	90	11.22
1.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		88802.92
	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003		679.91
j.	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003		10.8
	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003		<1.0
3.	a) Concentration of Particulate	mg/Nm ³	20 V3 C.	4	41.83
SES:	Matter (at 10.8% CO ₂)	900 March	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D		
	b) Concentration of Particulate		3685/D 3685M-98 (reapproved 2005):		46.47
	Matter (at 12% CO ₂)		Sec. 11 (Vol. 3 11.07) : 2011		

Reviewed By:

H.O.

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INDRANI BHATTACHARYA

Dy Technical Manager, Chemical

Approved By:

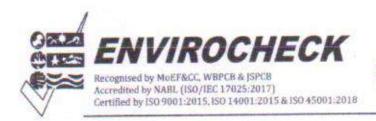
Dr. SUMIT CHOWDHURY
Technical Manager

: 63/B, Rastraguru Avenue, Kołkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141

Laboratory: 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792889

E-mail: info@envirocheck.in / envirocheck50@gmail.com * Website: www.envirocheck.in

Brench Office: Siliguri * Haldia * Durgapur * Dhanbad * Gangtok * Port Blair * Dehraduri * New Delhi





FORMAT NO: ENV/FM/38

Name of the Industry	35	Shakambhari	Ispat & Power L	td.			Type of Industry		100	Steel & Power Unit			
Address	4	Vill Madan	dih, P.O Bartor	ia, P.S Ne	turia,		Sampling Date		10	24.03.2022	ġ		
		Dist - Purulia	a, (WB)-723121				Period of Analysis	Ī	18	26.03.2022	- 2	8.03.2022	
							Date of Issue	ī	13	30.03.2022			
Sampling Plan	n &	Procedure :	ENV/SOP/01	Deviation	from the Samp	ing	Method and Plan :		No	Type of Sample		Stack Emission	
Sample ID No		: ENV/65/M	larch/A/VI		Report No.	1	ENV/65/March/TR	(A	1)/VI	/21-22			

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to		Rotary Kiln No. 5 &6(2 x 350 TPD)(attach	ed to common Stack)			
Shape of Stack	*	Circular	Height of Stack (mtr.) (from G. L.)	2	72	.0
Materials of Construction	\$1	Concrete	Stack I.D. at sampling point (mtr.)	2	2.6	0
Capacity	*	350 TPD (each)	Height of sampling port (mtr.) (from G.L.)	-	51	.2
Emission Due to	0	Oxidation of Coal & Reduction of Fe-Ore	//			
Fuel Used		Coal	Permanent Platform & Ladde	r	1	Yes
Working Fuel Consumption	36	13.5 TPH/Kiln				
Pollution Control Device	21	W.H.R.B with E.S.P				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
	Flue Gas Temperature	°C	IS 11255 (Part 1)	82	180.0
2	Barometric Pressure	mm of Hg.		13	754.0
	Velocity of Gas flow	m/s	IS 11255 (Part 3)		11.95
	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		145259.29
	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	14	707.76
Č.	Concentration of CO ₂	% (v/v)	IS 13270 1992 RA 2003	1	11.2
	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003	83	<1.0
¥.	a) Concentration of Particulate Matter (at 11.2% CO ₂)	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005):	3	39.63
	b) Concentration of Particulate Matter (at 12% CO ₂)		Sec. 11 (Vol. 3 11.07) : 2011	3	42.46

Reviewed By:

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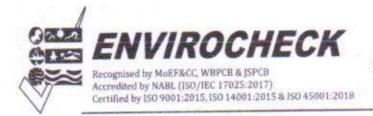
INDRANI BHATTACHARYA Dy. Technical Manager, Chemical Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

H.O. : 63/B. Rastraguru Avenue, Kolkata -700028 • Ph. 033 25792891/ 25497490 • Fax : 033 25299141

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FORMAT NO: ENV/FM/38

Name of the Industry		Shakambhari I	spat & Power Li	td.		Type of Industry	8	2	Steel & Pov	Steel & Power Unit			
Address	51	Vill Madand	ih, P.O Bartori	a, P.S Netur	ria,	Sampling Date		:	24.03.2022	2			
		Dist - Purulia, (WB) - 723121				Period of Analysi	5	1	26.03.2022 - 28.03.2022				
			7			Date of Issue			30.03.2022	2			
Sampling Plan	n & 1	Procedure :	ENV/SOP/01	Deviation fr	om the Samp	ling Method and Plan		No	Type of Sample	*	Stack Emission		
Sample ID No		: ENV/65/Ma	rch/A/IV	R	eport No.	: ENV/65/March	/TR(A)/IV	/21-22				

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1	Rotary Kiln No. 7(1 x600 TPD)	Windows and the second of the			
Shape of Stack	4	Circular	Height of Stack (mtr.) (from G. L.)	1	72.0)
Materials of Construction	100	Concrete	Stack I.D. at sampling point (mtr.)	10	2.1	7
Capacity	3	600 TPD	Height of sampling port (mtr.) (from G.L.)	+	35.	0
Emission Due to		Combustion of Coal & Reduction of Fe-Ore				
Fuel Used	:	Coal	Permanent Platform & Ladde	r	1	Yes
Working Fuel Consumption	+		000			
Pollution Control Device	133	E.S.P				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS	
1.	Flue Gas Temperature	oC	IS 11255 (Part 1)		188.0	
2.	Barometric Pressure	mm of Hg.		8	754.0	
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	9	10.44	
4.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		86995.84	
5.	Concentration of SO ₂	mg/Nm3	IS 11255 (Part 2) 1985 RA 2003	3	611.79	
6.	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003	100	11.0	
7.	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003	7	<1.0	
8.	a) Concentration of Particulate	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	*	39.42	
	Matter (at 11% CO ₂) b) Concentration of Particulate Matter (at 12% CO ₂)		3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol. 3 11.07) : 2011	;	43.0	

Reviewed By:

Induari Bhattacharya

Dy. Technical Manager, Chemical

Approved By:

Dr. SUMIT CHOWDHURY
Technical Manager

H.O.

63/B, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141

Laboratory E-mail 189, 190 & 192, Rastraguru Avenue, Kolkata -700028

Ph. 033 25792889 info@envirocheck.in / envirocheck50@gmail.com

Website: www.envirocheck.in





FORMAT NO: ENV/FM/38

Name of the Industry	1	Shakambha	rī I	Ispat & Power L	td.			Type of Industry	1	Steel & Pov	Steel & Power Unit			
Address	1	Vill Mada	nd	ih, P.O Bartori	ia, P.S No	eturia,		Sampling Date	0	23.03.2022				
		Dist - Purul	lia,	(WB)-723121			-[Period of Analysis	:5	26.03.2022	- 2	8.03.2022		
								Date of Issue	1.0	30.03.2022				
Sampling Plan	1 &	Procedure	4	ENV/SOP/01	Deviatio	n from the Samp	ling	Method and Plan :	No	Type of Sample	:	Stack Emission		
Sample ID No		: ENV/65/	Ma	arch/A/III		Report No.		ENV/65/March/TR(A)/II	1/21-22				

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1	Hoods Over Induction Furnace (5 nos.) attached to common stack		
Shape of Stack	100	Circular	Height of Stack (mtr.) (from G. L.)		30.0
Materials of Construction	:	M.S.	Stack I.D. at sampling point (mtr.)	*8	1.0
Capacity	:	25 MT/Heat(each furnace)	Height of sampling port (mtr.) (from G.L.)	1	19.0
Emission Due to	1	Melting of Pig Iron, Sponge Iron and Se	стар		52 W
Fuel Used		Electrically Operated	Permanent Platform & Ladde	r	: Yes
Working Fuel Consumption		Yes			
Pollution Control Device	::0	Bag Filter			

B. RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC.	IS 11255 (Part 1)	3.	62.0
2.	Barometric Pressure	mm of Hg.			754.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	1	9.04
4.	Quantity of Gas flow	Nm³/hr.	IS 11255 (Part III)		22554.68
5.	Concentration of Particulate	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	3:	24.33
	Matter		3685/D 3685M-98 (reapproved 2005):		
			Sec. 11 (Vol. 3 11.07): 2011		

Remarks : During monitoring 4 nos. furnaces were in operation.

Reviewed By:

Approved By:

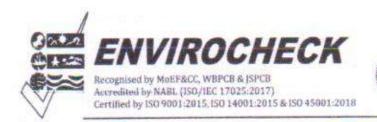
INDRANI BHATTACHARYA
 Dy. Technical Manager, Chemical

Indraui Blattacharysa

Dr. SUMIT CHOWDHURY
Technical Manager

63/8, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141 189 190 & 192 Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792889

H.O.





FORMAT NO: ENV/FM/38

Name of the Industry	**	Shakambhar	Ispat & Power L	td.			Type of Industry		1	Steel & Pov	Steel & Power Unit			
Address	;	Vill Madan	dih, P.O Bartor	ia, P.S Net	uria,		Sampling Date		4	25.03.2022				
		Dist - Purulia	a, (WB)-723121				Period of Analysis		1.1	26.03.2022	- 2	8.03.2022		
	_						Date of Issue			30.03.2022				
Sampling Plan	1&	Procedure :	ENV/SOP/01	Deviation	from the Samp	ling	Method and Plan	1	No	Type of Sample	1	Stack Emission		
Sample ID No	6	: ENV/65/N	larch/A/VII		Report No.	1	ENV/65/March/	TR(A)/VI	11/21-22				

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to		SEAF (No.1)				
Shape of Stack	1	Circular	Height of Stack (mtr.) (from G. L.)	1	32	.0
Materials of Construction	*	M.S.	Stack I.D. at sampling point (mtr.)	*	1.8	80
Capacity	:	9.0 MVA	Height of sampling port (mtr.) (from G.L.)	3	22	.0
Emission Due to	1	Reduction of Si-Mn Ore				
Fuel Used	1	N.A. (Electrically Operated)	Permanent Platform & Ladder	г	1 :	Yes
Working Fuel Consumption	+	Nil				
Pollution Control Device	1	F. D. Cooler and Pulse Jet Bag Filter				

B. RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC	IS 11255 (Part 1)	3	68.0
2.	Barometric Pressure	mm of Hg.	Andrea and Park and	4	755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	4	7.45
1.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)	1	59173.75
5.	Concentration of SO _₹	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	12	112.57
5.	Concentration of CO ₂	% (v/v)	IS 13270 1992 RA 2003	13	2.4
7.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	1.5	<1.0
3.	Concentration of Particulate	mg/Nm3	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	89	21.31
	Matter	SE-21	3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol. 3 11.07) : 2011		

Reviewed By:

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

63/B, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141 HO. : 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 • Ph. 033 25792889

Laboratory info@envirocheck.in / envirocheck50@gmail.com . Website : www.envirocheck.in E-mail









FORMAT NO: ENV/FM/38

Name of the Industry	*	Shakambha	ri l	Ispat & Power Li	td.			Type of Industry		(*	Steel & Pov	ver	Unit
Address	:	Vill Mada	nd	ih, P.O Bartori	ia, P.S Net	uria,		Sampling Date		88	25.03.2022		
		Dist - Purul	ia,	(WB)-723121				Period of Analysis		100	26.03.2022	- 2	8.03.2022
							i	Date of Issue		80	30.03.2022		
Sampling Plan	8	Procedure	ŧ	ENV/SOP/01	Deviation	from the Sam	pling	Method and Plan	2	No	Type of Sample	3	Stack Emission
Sample ID No		: ENV/65/	Ma	arch/A/VIII		Report No.	1 1	ENV/65/March/	TR(A)/V	III/21-22		

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	.:	SEAF (No.2)		III.	
Shape of Stack		Circular	Height of Stack (mtr.) (from G. L.)	1	32.0
Materials of Construction	010	M.S.	Stack I.D. at sampling point (mtr.)	1	1.80
Capacity	::	9.0 MVA	Height of sampling port (mtr.) (from G.L.)	j.	22.0
Emission Due to		Reduction of Si-Mn Ore	-12 000		-00-0
Fuel Used	1	N.A. (Electrically Operated)	Permanent Platform & Ladde	F	: Yes
Working Fuel Consumption	+	Nil			
Pollution Control Device	335	F. D. Cooler and Pulse Jet Bag Filter			

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS	
1.	Flue Gas Temperature	oC.	IS 11255 (Part 1)	:	68.0	
2.	Barometric Pressure	mm of Hg.	Tex.	30	755.0	
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)		7.45	
4.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		59173.75	
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	2	116.1	
6.	Concentration of CO2	% (v/v)	IS 13270 1992 RA 2003		2.3	
7.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003		<1.0	
8.	Concentration of Particulate Matter	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol. 3 11.07) : 2011	я.	26.43	

Reviewed By:

Indrani Bhattacharyya

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

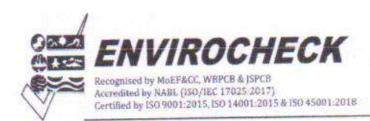
Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

: 63/B, Rastraguru Avenue, Kolkata -700028 • Ph. 033 25792891/ 25497490 • Fax : 033 25299141 HO.

189, 190 & 192, Rastraguru Avenue, Kolkata -700028 ■ Ph. 033 25792889 Laboratory

info@envirocheck.in / envirocheck50@gmail.com . Website : www.envirocheck.in E-mail Siliguri . Haldia . Durgapur . Dhanbad . Gangtok . Port Blair . Dehradun . New Delhi Branch O









FORMAT NO: ENV/FM/38

Name of the Industry	15	Shakambh	ari	Ispat & Power L	td.		Type of Industry			Steel & Power Unit			
Address	15	Vill Mad	and	lih, P.O Bartor	ia, P.S Netu	aria,	Sampling Date		1	25.03.2022	2		
	100			(WB)-723121			Period of Analysis		12	26.03.2022	-2	8.03.2022	
		2000					Date of Issue		380	30.03.2022	2		
Sampling Pla	n &	Procedure	20	ENV/SOP/01	Deviation f	from the Sampl	ng Method and Plan	14	No	Type of Sample	-	Stack Emission	
Sample ID No	-		/M	arch/A/IX		Report No.	ENV/65/March/	TR(A)/IX			I	

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1	SEAF (No.3)		_	
Shape of Stack		Circular	Height of Stack (mtr.) (from G. L.)		32.0
Materials of Construction	13	M.S.	Stack I.D. at sampling point (mtr.)	:	1.80
Capacity	15	9.0 MVA	Height of sampling port (mtr.) (from G.L.)	:	22.0
Emission Due to	3	Reduction of Si-Mn Ore			
Fuel Used	:	N.A. (Electrically Operated)	Permanent Platform & Ladde	r	: Yes
Working Fuel Consumption	3	Nil			
Pollution Control Device	13	F. D. Cooler and Pulse Jet Bag Filter			

B. RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
1.	Flue Gas Temperature	oC	IS 11255 (Part 1)	2	68.0
2.	Barometric Pressure	mm of Hg.	-	*	755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)		7.45
1.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)		59173.75
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003		12.94
Ď.	Concentration of CO ₂	% (v/v)	IS 13270 1992 RA 2003	1	2.4
7.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003	*	<1.0
В.	Concentration of Particulate	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D	32	25.70
	Matter	577.0	3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol. 3 11.07) : 2011		

Remarks

Reviewed By:

Indurani Blattacharyps

INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Approved By:

Dr. SUMIT CHOWDHURY Technical Manager

: 63/B, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141 H.O.

: 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 = Ph. 033 25792889

info@envirocheck.in / envirocheck50@gmail.com . Website : www.envirocheck.in







FORMAT NO: ENV/FM/38

npling Date	ie	1	25.03.2022	2.	
iod of Analys	ie	_		AL.	
ton or retiting of	15	1:	26.03.2022	2 - 2	8.03.2022
te of Issue		:	30.03.2022	2	
thod and Plan	1	No	Type of Sample	3	Stack Emission
	and the second	thod and Plan :	THE RESERVE AND THE PARTY OF TH		Sample

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	2	SEAF (No.4)				
Shape of Stack	21	Circular	Height of Stack (mtr.) (from G. L.)	#	32.	0
Materials of Construction	1	M.S.	Stack I.D. at sampling point (mtr.)	÷	1.8	0
Capacity		9.0 MVA	Height of sampling port (mtr.) (from G.L.)	1467	22.	0
Emission Due to	37	Reduction of Si-Mn Ore				1-30-1
Fuel Used	1	N.A. (Electrically Operated)	Permanent Platform & Ladde	r	1.0	Yes
Working Fuel Consumption	2:	Nil				
Pollution Control Device	100	F. D. Cooler and Pulse Jet Bag Filter				

B. RESULTS

SL.	PARAMETERS	UNIT	METHOD NO.		RESULTS
NO.	Flue Gas Temperature	oc.	IS 11255 (Part 1)		68.0
2.	Barometric Pressure	mm of Hg.		35	755.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)	38	7.45
4.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)	12	59173.75
5.	Concentration of SO ₂	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	(2)	96.35
5.	Concentration of CO ₂	% (v/v)	IS 13270 1992 RA 2003	1	2.2
7.	Concentration of CO	% (v/v)	IS 13270 1992 RA 2003		<1.0
8.	Concentration of Particulate Matter	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D 3685/D 3685M-98 (reapproved 2005) : Sec. 11 (Vol. 3 11.07) : 2011	:	28.14

Reviewed By:

Inducui Beatle Charyge
INDRANI BHATTACHARYA
Dy. Technical Manager, Chemical

Dr. SUMIT CHOWDHURY
Technical Manager

Approved By:

: 63/B, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141 : 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792889

H.O. Laboratory











FORMAT NO: ENV/FM/38

Name of the Industry		Shakambl	nari	Ispat & Power L	td.		Type of Industry	Ī	:	Steel & Pov	ver	Unit
Address		Vill Mac	land	lih, P.O Bartor	ia, P.S Ne	eturia,	Sampling Date		1	24.03.2022	2	
		Dist - Pur	ulia	(WB)-723121			Period of Analysis		+	26.03.2022	- 2	8.03.2022
				TOTAL VILLE OF THE PARTY OF THE			Date of Issue	7,7	1	30.03.2022		
Sampling Plan	1&1	Procedure	*	ENV/SOP/01	Deviation	from the Sampli	ng Method and Plan :		No	Type of Sample	1	Stack Emission
Sample ID No		: ENV/65	/M	arch/A/V		Report No.	: ENV/65/March/TR	W/	4)/V/	21-22	-	

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	1.3	CFBC Boiler				
Shape of Stack	i.	Circular	Height of Stack (mtr.) (from G. L.)	3	92.	0
Materials of Construction		Concrete	Stack I.D. at sampling point (mtr.)	1	2.6	0
Capacity	t	100 TPH	Height of sampling port (mtr.) (from G.L.)	170	51.	2
Emission Due to	12	Combustion of Coal &Dolochar				
Fuel Used	133	Coal &Dolochar	Permanent Platform & Ladde	r	18	Yes
Working Fuel Consumption		Coal - 12.5MT/hr.&Dolochar - 8.33 MT/hr				
Pollution Control Device	3	E.S.P				

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.		RESULTS
I.	Flue Gas Temperature	oC	IS 11255 (Part 1)	-	 190.0
2.	Barometric Pressure	mm of Hg.	ATTENDED TO COLUMN CONTRACTOR OF THE COLUMN CONTRACTOR OF THE COLUMN CONTRACTOR OF THE COLUMN		 754.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 3)		10.45
4.	Quantity of Gas flow	Nm3/hr.	IS 11255 (Part III)	- 83	124166.27
5.	Concentration of SO ₂ (at 6% O ₂)	mg/Nm ³	IS 11255 (Part 2) 1985 RA 2003	- 2	23,46
6.	Concentration of NO _x (at 6% O ₂)	mg/Nm ³	IS: 11255 (Part 7) 2005 & ASTM D 1608-98 reapproved 2009: Sec 11 (Vol. 11.07): 2011	\$8	52.51
7.	Concentration of CO ₂	% (v/v)	IS 13270 1992 RA 2003	10	11.8
3.	Concentration of CO	%(v/v)	IS 13270 1992 RA 2003	- 88	<1.0
9.	a) Concentration of Particulate	mg/Nm ³	IS 11255 (Part - 1) 1985 RA 2003 & ASTM D		13.72
	Matter	1777	3685/D 3685M-98 (reapproved 2005):	- 53	
	b) Concentration of Particulate Matter (at 6% O ₂)		Sec. 11 (Vol. 3 11.07) : 2011	*33	14.50

Reviewed By:

Indrawi Blattackeryps INDRANI BHATTACHARYA Dy. Technical Manager, Chemical

Dr. SUMIT CHOWDHURY

Technical Manager

Approved By:

: 63/B, Rastraguru Avenue, Kolkata -700028 * Ph. 033 25792891/ 25497490 * Fax : 033 25299141

Laboratory ± 189, 190 & 192, Rastraguru Avenue, Kolkata -700028 ■ Ph. 033 25792889

H.O.

FORM 4

[See rules 6(5), 13(8), 16(6) and 20 (2)]

Annual Return

under

Hazardous & Other Wastes(Management & Transboundary Movement) Rules, 2016 Transboundary Movement) Rules, 2016

To be submitted to State Pollution Control Board by 30th day of June of every year for the preceding period April to March

Return No: 2273615 **Period:** 2021-2022

Name of facility/Industry Industry Address of facility/Industry SHAKAMBHARI ISPAT & POWER LTD. Vill-Madandih, PO-Bartoria, PS-Neturia, Dist-Purulia (Vill-Madandih, PO-Bartoria, PS-Neturia, Dist-Purulia)								
2. UID	WB0016102592							
3.Authorisation No Date of issue: Date of Expiry	47/2S(HW)-3621/2019 24/03/2021 31/10/2024							
4. (i) Name of the authorised person & Designation	R. K. MISHRA DGM							
(ii) Correspondence Address	M/s. SHAKAMBHARI ISPAT & POWER LIMITED Vill-Madandih, PO-Bartoria, PS-Neturia, Dist-Purulia, Pin- 723121 (WB)							
(iii) Mobile No	8695621900							
(iv) Land Line No (with area code)	-							
(iv) Fax number (with area code)	-							
(vi) e-mail	rk.mishra@sha	rk.mishra@shakambharigroup.in						
(vii) Type of HW Handler	Generator							
(viii) If involved in Interstate Movement of HW	No							
5. Production during the year (product wise), wherever applicable	Sr.no	Product Name	Quantity	Unit				
	1	SPONGE IRON	484555.030	Metric Ton				
	2	2 MS Billet 391675.920 Metric Ton						
	3	3 TMT Bar & 283352.289 Metric Ton Wire Rod						
	4	Fe-Mn & Si- Mn	40260.274	Metric Ton				

	Part A. To be filled by hazardous waste generators													
S r. n o		Cate	Waste Stream	Unit	Quantit y in stock at the beginnin g of the year	quantity of waste generate d	dispatch	y	y	y	Quantit y in storage at the end of the year			

1	Schedule I - 5.Industrial operations using mineral/synthetic oil as lubricant in hydraulic systems or other applications	Used or spent oil	5.1	Metric Ton	0.125 Metric Tonnes/Y ear	1.525 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	1.6 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0.049999 9999999 9982 Metric Tonnes/Y ear
2	Schedule I - 5.Industrial operations using mineral/synthetic oil as lubricant in hydraulic systems or other applications	Wast es or resid ues conta ining oil	5.2	Metric Ton	0 Metric Tonnes/Y ear	0.53 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear	0.53 Metric Tonnes/Y ear	0 Metric Tonnes/Y ear

	Part B. To be filled by Treatment, storage and disposal facility operators														
S r n o		Cate	Waste Stream	Unit	Quantit y in stock at the beginnin g of the year	Total quantity received	Quantit y treated	Quantit y disposed in landfills as such and after treatme nt	Quantit y incinera ted (If applicab le)	y processe d other	y in storage at the end of				

	Part C. To be filled by recyclers or co-processors or other users										
S r. n o	Name of Process	Categ ory	Waste Stream	Unit	Quantity in stock at the beginnin g of the year	Quantity of waste received during the year from Domestic sources	Quantity of waste received during the year Imported	Quantity recycled or co- processe d or used	Quantity re- exported (whereve r applicabl e)	Quantity in storage at the end of the year	
Wł	Whether Importing Other Wastes					Selected					

	Part D. Details of Interstate Movement												
Sr.no	Name of Industry (Within State)	District	Receiving/S ending	Name of Industry (Other State)	State	Type of Waste	Qty.(MTA)	Purpose (Recycling/ Disposal/In cineration)					

	Part D. Details of Import of Other Waste Import & Recycling												
Sr.no	Name of the Importer)	Imported from (country name)	Type of Other waste	Quantity Imported (MTA)	Quantity Recycled (MTA)								

Date:09/08/2022 DEEPAK KUMAR AGARWAL

Place : Purulia

Name of the Occupier or Operator of the disposal facility